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GLC

2018



The personal rewards of striving to be the best are even more meaningful in the development of young people than they are for automobiles. Instilling the values of leadership, goal-setting, discipline and teamwork in youth is an investment in everyone's future. It's why Mercedes-Benz USA is collaborating with the Laureus Sport for Good Foundation, with an ongoing commitment to train and place hundreds of coaches for after-school and in-school sports programs in communities around the country. Sports offer kids more than the chance to be physically active and have fun. It's also an opportunity to have a mentor who can guide them, help them learn how to deal with major life issues, and help them grow stronger not just physically but in their character. As a Mercedes-Benz driver, you become a part of this effort to give hundreds of thousands of kids a better life today, and all of us a brighter tomorrow.

Learn more about how Mercedes-Benz USA believes in giving back at MBUSA.com/community

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Mercedes-Benz







GLC

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THE 2018 GLC

You had asked for a pony. You really, really wanted a pony. Brown, with a white mane and tan saddle. They got you a bicycle. Red, with 10 speeds and—just to show you they were listening—a tan saddle. Still, it wasn't a pony. Once again, you sighed, your parents had chosen the sensible route. Or so you thought. It turned out—like when they said no to ice cream for breakfast but let you have waffles—that they actually knew how to make good choices that were also fun. When you think back to the best times of your childhood—exploring, racing and just riding with your friends—that bike was always in the picture, year after year. Long after you'd stopped thinking about a pony, and started dreaming of red sports cars.

What the lean muscle of its body promises, the GLC's athletic heart delivers. The shining Star you can see in its grille is the soul you'll feel with every drive.

Driving desire.

Today, you got up with the Saturday morning sun, eager to tackle your weekend to-do list. You've got the windows and sunroof wide open in your new GLC. Approaching a familiar curve, it makes you recall the way you'd lean your bike into it all those years ago. You could feel the forces of nature playing in harmony: sunshine and breezes, g-forces and motion. In your head, you'd add the one missing element you craved most of all: the growling revs of an engine.

Glancing in the mirror, a responsible adult smiles back—with that euphoric grin you perfected early in life. Not for a second do you think "Whatever happened to that fun kid?" What you see is who you've always been. It's why, when you went shopping for a car, you could see yourself in a GLC. Sure, you found its spaciousness, solidity and safety features compelling—even comforting. Your parents would approve. Right now, you're not thinking about any of that. The growling revs—they're real, now—may just be serenading a trip to the home improvement store today. But you aren't thinking about the to-do list in your pocket, either. You're picturing the wish list you keep in your heart. The one that once said "brown pony." Then "red sports car." Walking toward the store, you glance back at your GLC. And, with your finger in the air in front of you, draw a checkmark.



KEY FEATURES

PERFORMANCE

Turbo-fed power—or a plug-in hybrid SUV—flexes its muscle with up to nine speeds and agile multilink and air suspensions. Five drive modes range from Comfort to Sport+.

- > Inline-4 turbo, AMG-enhanced V6 biturbo, or gasoline/electric plug-in hybrid power
- > 7-speed, 9-speed, or AMG-enhanced 9-speed transmission, all with shift paddles
- > DYNAMIC SELECT drive modes
- > 4MATIC® or AMG 4MATIC permanent all-wheel drive*

DESIGN

Athletic elegance is sculpted with an eye to advanced aerodynamics. Choose from a line of four spacious, sporty SUVs or a pair that match bold coupe style with SUV versatility.

- > 18" to 21" alloy wheels*¹
- > Active LED headlamps* and taillamps
- > AMG Line, Night Package, AMG Night Package and AMG Exterior Carbon Fiber Package styling options*
- > Diamond-block grille with chrome pins*
- > A wide range of upholstery and trim options

SAFETY

Groundbreaking safety advancements watch the road and the driver. Active and semi-autonomous systems add to your comfort, confidence and driving enjoyment.

- > Radar-based COLLISION PREVENTION ASSIST PLUS
- > PRE-SAFE® and ATTENTION ASSIST®
- > Rearview camera, or Surround View System*
- > Intelligent Drive suite of active safety systems including Distance Pilot DISTRONIC®*
- > Crosswind Assist and Trailer Stability Assist

LUXURY

Flowing, finely appointed cabins offer room for five adults and flexible space for cargo. Abundant innovations, from the intriguing to the indulgent, appeal to all of your senses.

- > Power driver seat with memory, lumbar and thigh support
- > Heated and ventilated front seats,* heated rear seats*
- > 40/20/40 split-folding rear seats, power liftgate
- > 13-speaker Burmester® Surround Sound System*
- > Multicolor LED ambient lighting*
- > Cabin-air ionizer and fragrance system*

TECHNOLOGY

User-friendly innovations help keep you connected, engaged and entertained. Intuitive controls help you stay in command of your car and in touch with your world.

- > 7" or 8.4** color screen and central controller
- > mbrace® featuring Mercedes me smartphone app with Remote Start, in-car Internet, and 4G LTE WiFi**²
- > COMAND® navigation* or Garmin MAP PILOT®**
- > Apple CarPlay™ and Android Auto*
- > KEYLESS-GO®,* Parking Pilot with hands-free parking*

*Optional or not available on some models. Please see back of brochure.

ATHLETIC SCHOLARSHIP

You weren't in a rush this morning. There's no meeting on your calendar, no projects overdue. You even managed to leave home a few minutes early. There's only one puffy cloud in the sky, and you've got the climate control dialed to 72°, a good station tuned in, and the drive mode set to ECO. By every measure, today's commute should be the proverbial walk in the park. So how, all of a sudden, did it become a combination of an obstacle course, decathlon, and pop quiz in calculus? That cloud sure packed a punch.

Education, exercise and experience.

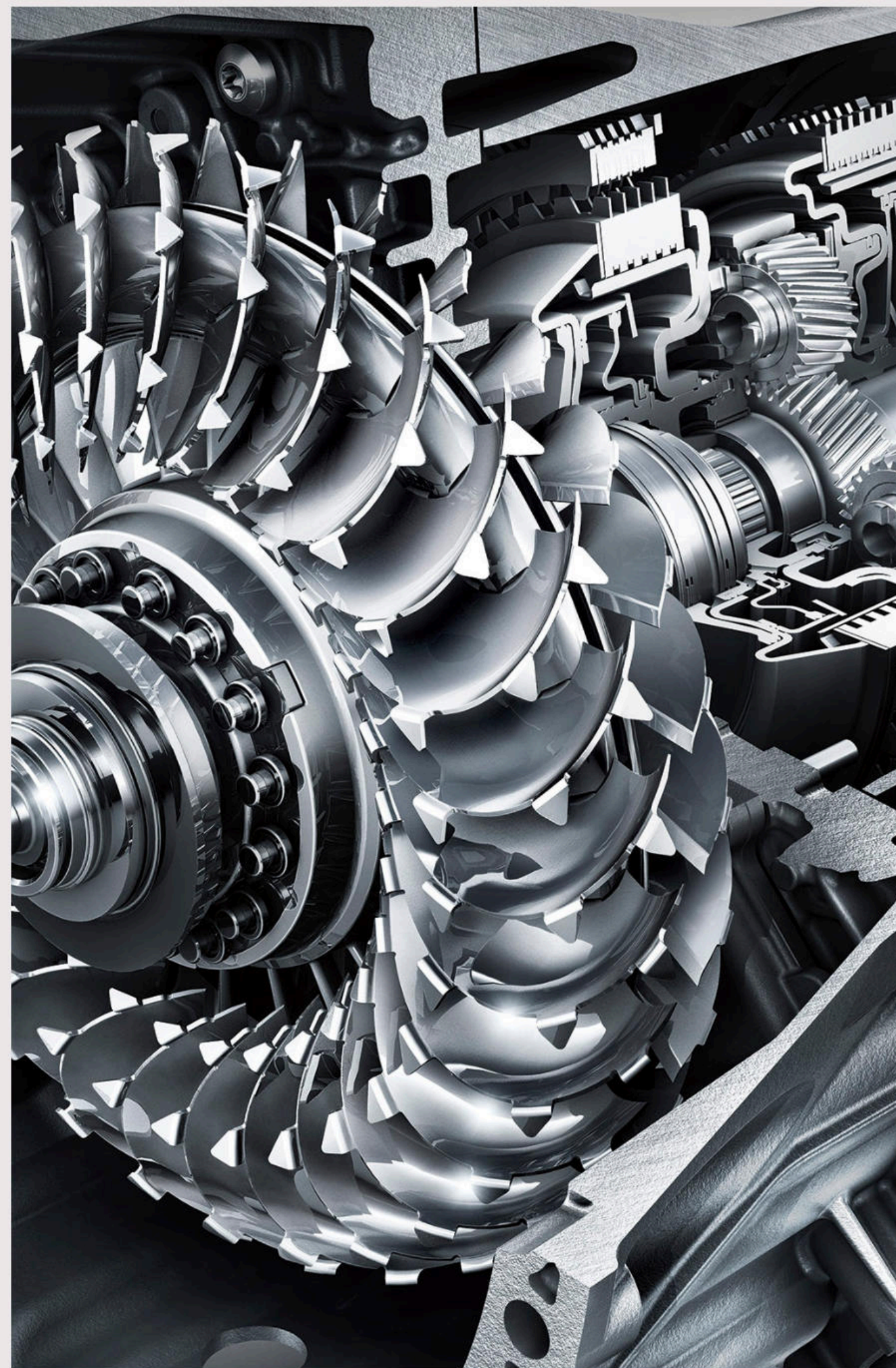
There's no lone element keeping your GLC on top of the sudden squall and its rapidly changing results—from slippery roads to swerving drivers. To call it teamwork does not even do justice to the quick analysis, clever response and agile footwork that's occurring in unison, and in real time. As you find your way through it all, there's no denying it feels intense. But you don't feel tense. Your GLC has got this. The inherent talents of its family, the skills imparted by its engineers, and the years of training in every corner of the globe have prepared it to handle this not just expertly. Elegantly.

From the air it breathes in, to the transfer of torque to pavement, your GLC's engine, drivetrain, chassis and electronic support systems act as a team of teams. Single or dual turbos spin up to 150,000 rpm, while Direct Injection and multispark ignition act with molecular precision and millisecond speed. Through sharp corners, a selective damping suspension or adaptive AIR BODY

CONTROL responds instantly to the road. And 4MATIC® all-wheel drive* watches for wheelspin at each of the four tires, all the time.³ The net result of all this? An orchestra of benefits, all optimized under a wide range of conditions: power with efficiency, cornering with comfort, security with fun.

Balancing brawn and brainpower is nothing new to the engineers whose résumé lists inventing the car, all-wheel drive, 4-wheel independent suspension, stability control, and 100,000 other patents. Then again, for over a century, it's been nothing but new—driving change, and changing driving. To continually reset the pace of progress, it's not enough just to think up a brilliant new idea. You have to be able to run with it.

Every GLC is cross-trained to exercise its power with quick-thinking precision—so it doesn't just inspire your confidence. It ignites your passion.





ACCELERATING HISTORY

"This," you whisper to yourself, "is the perfect getaway." You've been waiting for this three-day weekend for months, and this is exactly how you planned to spend it: by not planning anything beyond the words "road trip" and some very light packing before heading out. As the towns get smaller and the gaps between them grow larger, you begin to notice that the march of progress has tread gently upon these parts. There's WiFi and nice places to stay, of course, but there's a sense of history that you can see and feel whenever you stop to look around, as if modern life has snuck in very quietly.

Firsts that last.

You get back into your GLC for the next leg of your journey, and as you close the door, you can't help but notice the parallels. It's not just the WiFi for your passengers.² It's as if every option* you checked off is now checking in to remind you that its appeal is both timeless and timely. Supple leathers are stitched to the steering wheel and fitted to each seat by hand. Genuine wood—offered in a range of colors, grains and sheens—is also finished by hand. And

satin aluminum accents and switches turn every touch point into a mutual caress.

But the sleek metal trim isn't where the modernity snuck in. Constant innovation, in luxury options as much as safety standards, has been a Mercedes-Benz tradition for ages. Your GLC's ventilated seats, LED ambient lighting—now with driver-selectable colors—and its cabin-air ionizer and fragrance system all debuted under the Star. So did many of the eco- and allergy-friendly materials under its rich surfaces. Together they help make your GLC a great way to travel. And a nice place to stay.

By definition, a Mercedes-Benz is created to advance every standard. And crafted to uphold a legacy.

Forward thinking, even in the back

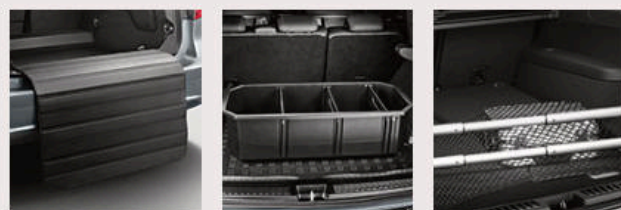
The GLC SUV and Coupe both combine roomy comfort for five adults with trunk space that rivals a large sedan. Fold down the rear seats and it's almost like having a sporty two-seater with 50 or more cubic feet of cargo room.⁴

TOUCHLESS TAILGATE

The standard power liftgate opens wide, and closes again, with the tap of a button. With available HANDS-FREE ACCESS, a simple foot motion under the bumper makes it easier to load or unload cargo, especially if your arms are full. And on models with AIR BODY CONTROL, you can lower the rear air suspension—and therefore the loading height—by 1.6" at the touch of a button.

FINGERTIP FOLD-DOWN

The 40/20/40-split rear seats offer a variety of configurations for passengers and parcels. Convenient buttons located just inside each rear side door, as well as in the cargo area, power-fold the seatbacks down. You can also manually tilt the seatbacks 10° more upright, to expand the cargo space slightly while still accommodating three rear-seat passengers.



MORE IN STORE

A variety of clever and convenient cargo accessories can help keep cargo organized. In addition to a selection of nets, mats and reconfigurable boxes, a set of telescoping bars help keep items of various sizes in place. A bag for skis and snowboards, as well as a folding sill guard for the rear bumper, help protect your GLC's cabin and bodywork.

STOWAWAY ZONE

In addition to the spacious, elegantly finished cargo room, a compartment beneath its carpeted floor lets you stow small valuables out of the way, and out of sight. And since it's lockable, items can also be kept out of reach—even when you valet-park. Parcel nets on the side walls are also standard.



CENTER OF ATTENTION

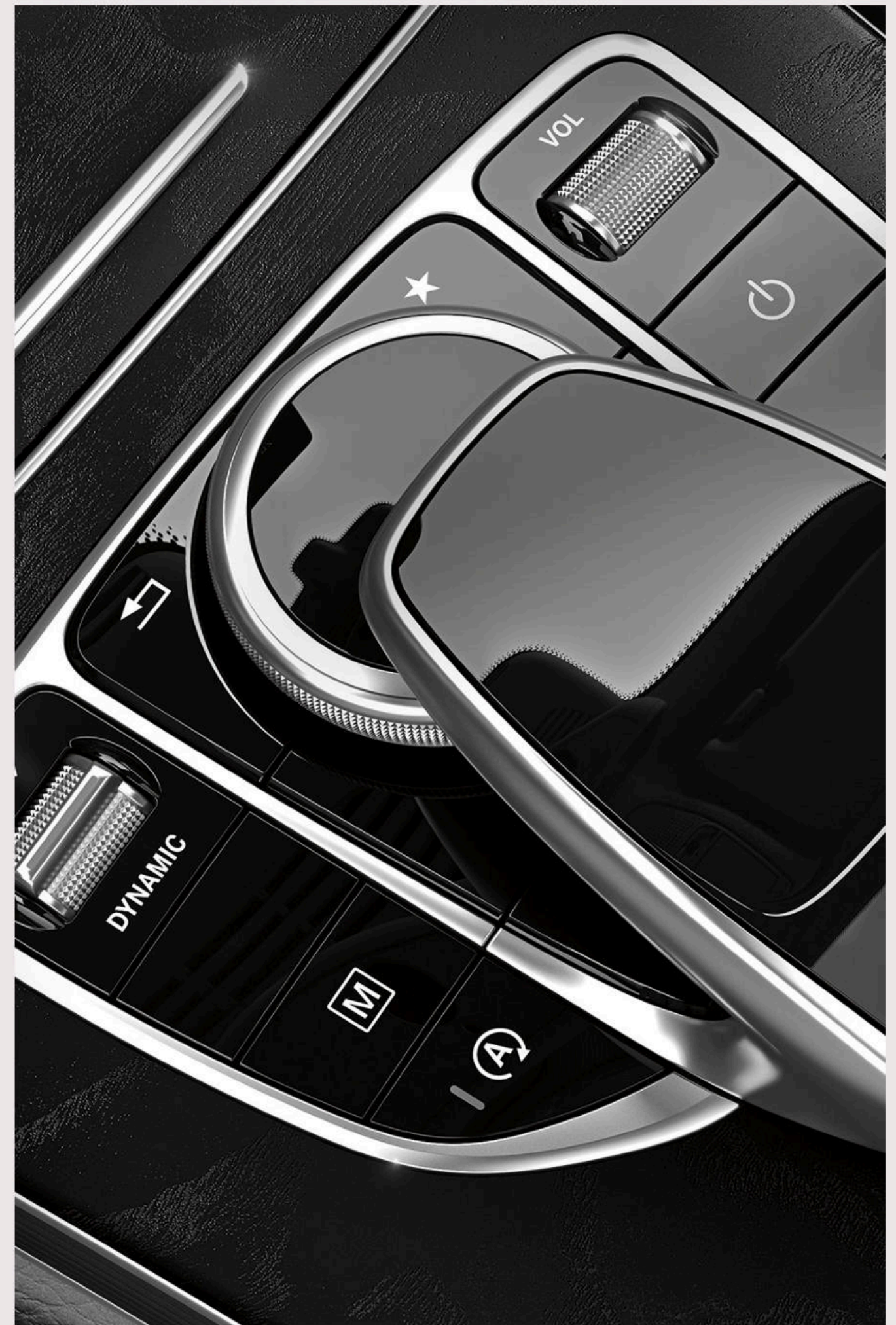
If you've ever driven an automobile with a touch screen, raise your hand. Now keep it up if you've ever wiped fingerprints from one so you could read it. And raise it again if you've ever fumbled to touch its virtual buttons in the middle of a curve or a bump in the road. Is your arm getting tired yet? Then feel free to let it rest, wherever it falls naturally—perhaps on the padded center armrest. Once you've driven a GLC, you'll appreciate how it feels to be comfortably in control. Its big color screen is placed high, for easier viewing. While its console-mounted controller is positioned nice and low, for easier touching—whether you're using the standard turn-and-click rotary controller, or the available touchpad that adds another dimension of easiness.

Hand-eye coordination.

Mercedes-Benz engineers are also human engineers. Making high tech feel more like human nature is a specialty they've spent decades sharpening. It's how they make industry-first innovations feel familiar right away. And it's how they can make the array of features, systems and settings in your GLC comprehensive without making them incomprehensible. The on-screen menus are arranged in a carousel, so that twisting the controller rotates through its options. Selecting is as easy as pushing to click, or sliding the controller left, right and so on.

The available COMAND® system adds the touchpad to the rotary controller, as well as navigation,⁵ plus voice control that can learn the way you speak. Using your finger or multiple fingers, you can write numbers and letters to input an address, swipe and tap to use menus, pinch to zoom on a map, or even bring up a favorites menu that you can customize. And thanks to its intuitive multifunction steering wheel buttons, you can also operate many features with both hands on the wheel. After all, taking curves should be fun. Learning curves are not.

Reaching ahead is only half of what Mercedes-Benz innovation does. The other half is staying within easy reach of you, so that even a world's first feels instantly like second nature.



The SUVs



Raising a benchmark.

Where an SUV comes from tells you a lot about where it can go. The GLC brings the DNA of a family whose values are diverse but deep—from the legendary capability of the G-Class, to the agile athleticism of the C-Class sport sedans, to the industry-advancing innovations evident in every Mercedes-Benz. It's not just why the 2018 GLC SUVs are engineered to tackle tough conditions in elegant style, and to take to the road with spirited enthusiasm. It's also how they are—born into a legacy of leadership, and raised to lead the way forward.

Each of the five GLC SUVs shares the values and virtues that set the standard for midsize luxury SUVs—with turbocharged performance, thoughtful amenities, and exceptional attention to detail from their aesthetics to their aerodynamics. Their standard luxuries include a power driver seat with memory, a power liftgate, and hand-finished wood trim.

In the sporty, rear-wheel-drive GLC 300, a 241-hp turbo engine and quick-thinking 9-speed 9G-TRONIC transmission team up to accelerate to 60 mph in 6.3 seconds.⁶ The GLC 300 4MATIC adds the all-season confidence of permanent all-wheel drive, and can rush to 60 in just 6.4 seconds with no penalty in fuel economy: Both are rated at 28 highway mpg and 24 mpg in combined driving.⁷ The new GLC 350e 4MATIC plug-in hybrid SUV elevates performance and efficiency even further. Its intelligent hybrid drivetrain pairs a turbo gas engine with a torque-rich electric motor and lithium-ion battery that can be charged at home, at a public charging station, or by the gasoline engine while you drive. With a 7G-TRONIC transmission and 4MATIC[®] all-wheel drive, it delivers even quicker response—0 to 60 in 6.2 seconds—while its innovative hybrid systems are even more responsible with emissions and fuel-efficiency.⁷ And if you crave an even sportier sport utility, there's

the AMG GLC 43, with a 362-hp biturbo V6 featuring numerous AMG enhancements.

Sport sedan handling, SUV confidence.

A GLC earns the Star in its grille every time you drive it. The GLE 300 and GLC 350e models feature standard 18" wheels¹ and a clever selective damping suspension that can firm up in sharp turns, yet keep the ride smooth on straightaways. DYNAMIC SELECT lets you fine-tune your GLC's performance, comfort and efficiency with the tap of a console button. Its five driving modes—including one you can customize for yourself—vary the throttle response, steering feel, gear shifting and more. You can also opt for AIR BODY CONTROL—an advanced, height-adjustable air suspension that can instantly adapt to changing roads, cargo loads, and the Sport and Comfort modes of DYNAMIC SELECT.

The AMG Line expresses the performance soul of the GLC 300 and GLC 350e on their surfaces, with aggressive AMG styling and 19" or 20" AMG[®] wheels. It also adds sport front brakes (standard on the hybrid) and sporty cabin detailing. The Night Package takes all that to the dark side, rendering key styling elements in dramatic gloss black.

The GLC was developed to be the benchmark for midsize SUVs. And from a field of 19 contenders, Motor Trend[®] magazine named it their 2017 SUV of the Year.

Finely tailored and artfully sculpted, the GLC cabin rewards you on every surface. Its agile chassis rewards you on every road.

Protective, perceptive and proactive.

The GLC advances the Mercedes-Benz legacy of looking out for your well-being with its suite of standard safety systems. Using radar to scan the road ahead, COLLISION PREVENTION ASSIST PLUS can alert you if it detects you're closing in on another vehicle too quickly, even at most highway speeds. And if you don't respond, it can start braking to help prevent or lessen a collision.⁸ ATTENTION ASSIST[®] can help sense if you're getting drowsy on a longer trip.⁹ Also standard: a rearview camera,¹⁰ and technologies to help keep the brakes drier in the rain and help prevent rollback on uphill starts. Optional systems can help you react to pedestrians or cross-traffic in your path,¹¹ keep a lookout for vehicles in your blind spot,¹² mind the speed limit,¹³ and avoid drifting out of your lane.⁹ Related options help make any drive easier, from DISTRONIC PLUS[®] adaptive cruise control with stop-and-go and steering assist,¹⁴ to hands-free parking,¹⁵ to a Surround View System for maneuvering in tight spaces.¹⁰

Spacious, stylish and special.

True midsize SUV comfort is presented in genuine Mercedes-Benz style and luxury. The 3-position driver-seat memory stores the 4-way power steering column and side mirror positions, too. The mirrors are also heated, and can power-fold at the touch of a button or as you remote-lock the car.

Genuine satin aluminum greets your touch in stylish vent rings and various switches in the flowing dash and console. You can choose from five wood types—light to dark, deep gloss to satin natural grain—all finished by hand. And you can opt to have the dash elegantly topstitched in MB-Tex. Leather seating options include exquisite *designo* Nappa featuring diamond-pattern stitching. The front seats are available with soothing heating and cooling ventilation. Heating of the steering wheel is an option with most interiors, too. The wide rear seat welcomes three adults, or folds down in

a 40/20/40-split.⁴ Its outboard sections can be heated, with timed auto-shutoff in case passengers forget before exiting.

The standard dual-zone climate control filters the cabin air for dust and pollen. The refreshing Air Balance option can ionize it by using an electrical charge, then infuse it with any of six subtle fragrances that won't linger on clothing or cabin surfaces. Available multicolor LED ambient lighting lets you adjust it to suit your mood—or set one. And an available Panorama roof features a supersized span of heat-rejecting tinted glass plus power tilt/slide opening.

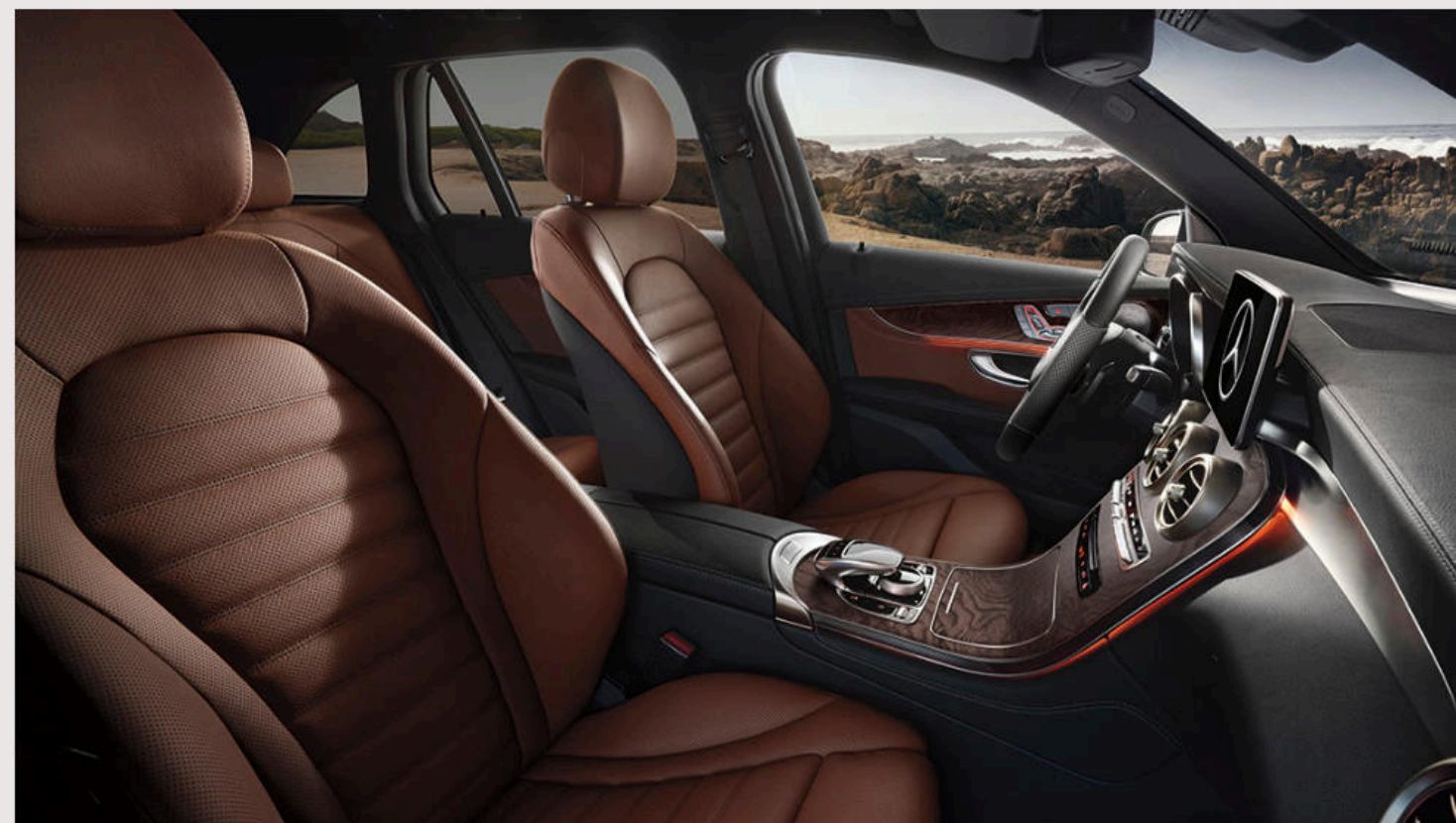
Connected, far and near.

The GLC puts advanced, user-friendly technology as close as your dash, as well as your fingertips and voice. Three navigation⁵ options are available: Garmin[®] MAP PILOT[®] is an SD card-based system with voice command and live traffic information. It neatly integrates with the GLC's standard controls and 7" color display. So do Apple CarPlay[™] and Android Auto, which pair your iPhone[®] or Android[®] phone with the car to bring you their own unique interfaces,

apps and familiar voice control systems.¹⁶ And COMAND[®] upsizes the screen to 8.4", adds a touchpad to the controller, and includes voice control that can learn how you talk, three years of map updates, and five years of SiriusXM Traffic and Weather.¹⁷

Mercedes me puts a world of convenience into a smartphone app—like Remote Start. It comes with five years of Mercedes-Benz mbrace[®] Connect services, which include in-car MB Apps like a fuel-price finder.²

Standard audio gear includes HD Radio[®] stations, Bluetooth[®] audio streaming, and the award-winning FrontBass[®], which utilizes the GLC's rigid front body structure as subwoofer chambers. Optional nationwide SiriusXM Radio includes a 6-month trial of their All Access plan.¹⁷ The mbrace Entertain package includes Internet radio and in-car 4G LTE WiFi. And you can fill the cabin with 590 watts of lush, lifelike sound from Burmester[®]. One of Germany's most respected names in high-end home audio, they've crafted a 13-speaker digital surround system with intricate metal speaker grilles that reward your ears and eyes.



It holds cargo like a midsize SUV, because it is one. It holds the road like a Mercedes-Benz, because it's the only midsize SUV that is one.







A plug for the future.

The GLC 350e offers plug-in hybrid perks like no SUV in its class. Along with the advantages that make it a GLC.

How far can you go?

If SUVs are all about going new places, the GLC 350e can show you not just a brave new world but a brighter one. Along with a long list of industry-advancing innovations, its intelligent gasoline-electric powertrain matches eco-friendliness with pure driving passion. Plug it in and you can recharge its battery. Unplug it and it'll recharge yours.

A 2.0L inline-4 turbo gas engine teams up with an 85-kW electric motor and a compact, lithium-ion battery to generate combined output of 320 hp and 413 lb-ft of torque. Along with greener efficiency⁷ and emissions, the GLC 350e also rushes to 60 mph in a red-blooded 6.2 seconds.⁸ Its standard 4MATIC[®] permanent all-wheel drive inspires handling confidence in any climate. And since its hybrid gear takes up minimal space, the rear seating area is uncompromised and the cargo floor is raised by only a third of an inch. So you can still enjoy GLC comfort and versatility, including 40/20/40-split rear seats that fold down at the touch of a button.⁴

"e" stands for more than efficiency.

To satisfy the driver within you while pleasing your passengers, you can choose the standard 18" wheels¹ and selective damping suspension, or upgrade either with 19" AMG[®] wheels and self-leveling, adaptive AIR BODY CONTROL. Brilliant LED headlamps are standard, too. No matter how you spec your vehicle, you'll always have a choice in how you charge its battery—all easy: Under 2.5 hours at a public charging

station¹⁹ can deliver a full charge. You can plug it into an ordinary outlet at home. And the gas engine also charges it as you drive. Radar-based Regenerative Braking helps extend battery range by optimizing energy recovery when you decelerate. Also standard are automatic gas-free coasting, plus a "haptic" accelerator pedal that can help you save gas with a gentle underfoot pulse.

Innovative options let its advanced driver assists elevate efficiency while they ease your journey: The longer-range radar of DISTRONIC PLUS[®] cruise control¹⁴ teams with the regenerative braking and 7-speed transmission for even smoother response and greater energy recuperation. And the



COMAND[®] navigation⁴ adds Route-Based Battery Optimization. It taps into the map data for your route to optimize the use of gas and electric power based on terrain, city and highway portions, and more. Even when you're not using the route guidance, it "looks ahead" up to four miles to help extend battery range and efficiency.

Sensuously sensible.

Everyone has more than one dimension to their personality. And like rivaling siblings, sometimes they compete, and sometimes they're in total unison. In the family known as Mercedes-Benz automobiles, there's no shortage of personality. Nor is the competitive spirit ever in short supply. It's precisely why every vehicle that wears the Star has a set of virtues that most cars find mutually exclusive, like sportiness and luxury, or performance and safety. And not just a sprinkling of each, but with the intensity that wins races, earns patents, and sets a standard in countless arenas of driving.

So if the rational you met the passionate you in an auto showroom, which side of your personality would prevail? The one that wants a solid, spacious SUV with all-wheel drive and advanced safety systems? Or the one that's been craving a muscular luxury coupe with turbo power, big wheels and a paddle-shifted 9-speed? If only one vehicle could serve your functional needs while indulging your desires. More than practical, that would be something else.

Practically perfect.

The GLC Coupe is more than just an SUV with an athletic physique. On weekdays it is a spacious 4-door that brings you the rich refinement of a Mercedes-Benz and an SUV's commanding view of the road ahead. On Saturday, it's a willing workhorse for your chores, offering nearly 50 cubic feet

*Passionate coupe
or practical SUV?
You no longer
have to choose
between sensuous
and sensible.
Just choose a
GLC Coupe.*

of cargo space⁴ inside its sloping power liftgate. And on Sunday, it'll run like a thoroughbred racehorse, quick on its feet and powerfully graceful in its stride. True, its wind-honed profile may not be the first thing you envision when you hear the term "sport utility vehicle"—nor when you think "sport coupe." But every drive, on any day, will explain what happens when both parents have the first name "sport"—and the family name is Mercedes-Benz.

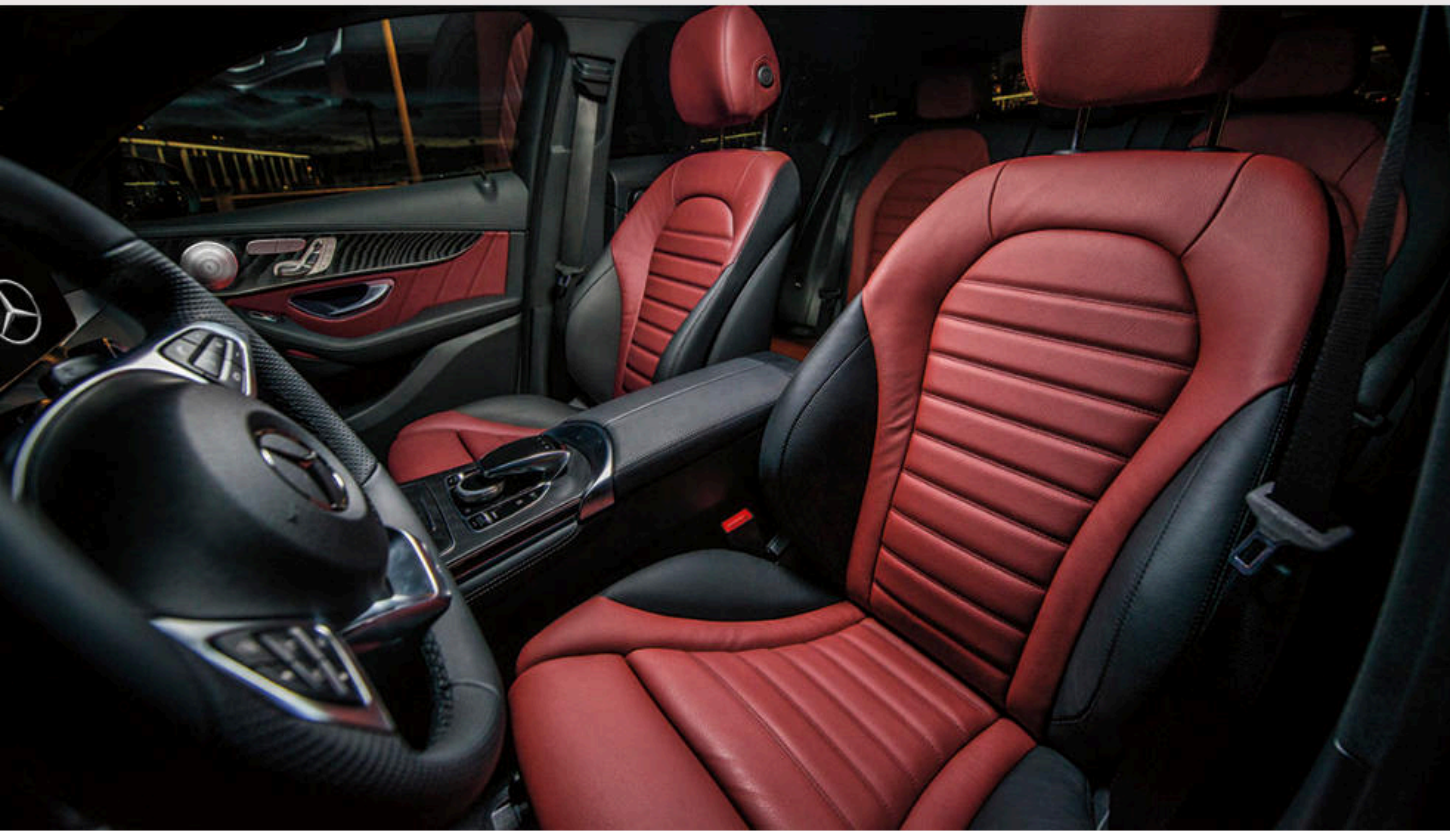
Distinctly distinctive.

Both GLC Coupe models bring their shared virtues to life with distinctive style. They can all seat five in comfort while matching the trunk space of many sedans—or carrying as much cargo as a conventional SUV—under their luggage cover. They're all available with rejuvenating luxuries like heated front and rear seats, ventilated front seats, multicolor ambient lighting, and an ionizer and fragrance atomizer for the cabin air. And from standard LED headlamps and taillamps to radar-based and camera-based safety systems, they can all improve your outlook in numerous ways.

What sets each of the GLC Coupes apart from each other is their vivacious performance and their visual presence. The GLC 300 4MATIC sends its 273 lb-ft of turbo-charged torque to all four of its 19" wheels¹ via a sporty 9G-TRONIC transmission, and can sprint to 60 in 6.4 seconds.⁵ The AMG GLC 43 can whisk you to 60 mph in just 4.8 seconds, thanks to a thorough regimen of AMG fortification to its biturbo V6 and its 9G-TRONIC 9-speed. Its Performance 4MATIC[®] all-wheel drive can send 69% of its 384-lb-ft torque peak to the rear set of its 20" wheels for even nimbler handling.



The Coupes



Unlike other coupes, you get a prime view of the road ahead. And like every Mercedes-Benz, you get a preview of the future.

Toned and tailored.

The GLC Coupes express your personality as much as their own. In addition to a range of gloss and matte exterior paint colors and four available wheel designs for either model, each one offers its own standard and optional visuals. Adding the AMG Line wraps the GLC300 in sculpted AMG lower bodywork, sets it on 20" AMG multispoke wheels,¹ tips the pins of its grille in chrome, upgrades its brakes, and treats your hands and feet to a flat-bottom steering wheel and rubber-studded brushed-metal pedals. To all that, the Night Package adds gloss black exterior accents—many of which are standard on the GLC43—for an even more aggressive look. The AMG GLC43 also offers its own Night Package, as well as a set of exterior elements made from genuine carbon fiber.

Like their SUV counterparts, you can outfit the coupe cabins in a range of hand-fitted upholsteries and premium appointments that include such hand-finished woods as high-gloss Linden in either of two shades,

and satin Ash with its natural grain on display. Contoured front seats support you in sharp turns and on long trips. Power adjustment and memory are standard for the driver on all models, and for the front passenger on the AMG GLC43 or with any leather option on the GLC300. The roomy rear cabin can seat three adults. Or you can fold down each of the 40/20/40-split rear seatbacks with the touch of a button for a variety of people-cargo combos.

For everyone's benefit, the standard dual-zone climate control filters for dust and pollen, while the Air Balance Package adds an ionizer that uses an electrical charge to purify the cabin air. The option also lets you infuse the air with any of six fragrances.

Adaptive and ambient.

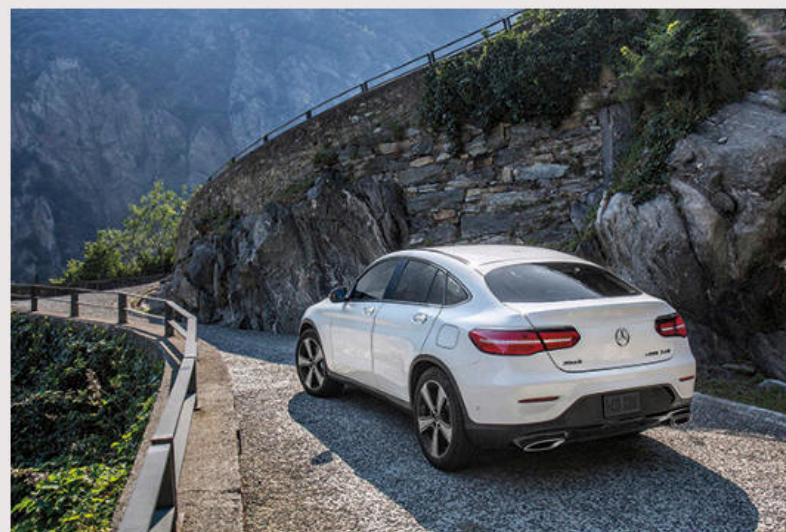
Beyond the standard LED headlamps, the Advanced Lighting Package enhances the headlamps to adapt to curves and traffic ahead. It also includes multicolor ambient cabin lighting, and front door sills that welcome you with logos in a soft white glow.

Immersive and informative.

The audio and navigation⁵ features and options parallel the GLC SUVs. A standard rotary central controller pairs with a 7" color screen. The multifunction steering wheel lets you scroll through a second menu display, between the crisp analog gauges, including exclusive performance readouts on the AMG GLC43. An optional Head-Up Display¹⁹ puts key driving data even closer to your line of sight. Multiple navigation options include SD card-based Garmin[®] MAP PILOT,[®] COMAND[®] with a touchpad and 8.4" screen, or the unique interfaces, apps, voice controls and more of Apple CarPlay[™] and Android Auto.¹⁶

Protective and proactive.

Advanced safety systems put a network of radar, cameras and other sensors to work to enhance your safety and driving ease. Every GLC Coupe is equipped with radar-based COLLISION PREVENTION ASSIST PLUS,⁸ ATTENTION ASSIST[®] driver drowsiness detection,⁹ and a rearview camera.¹⁰ Blind Spot Assist¹² is standard on the AMG GLC43 and a GLC300 option. Active Blind Spot and Lane Keeping⁹ Assists are available on all models, along with DISTRONIC PLUS[®] adaptive cruise control with Steering Assist,¹⁴ plus systems that can alert you to pedestrians or cross-traffic in your path,¹¹ and help prepare for an impending rear collision.²⁰ Another package includes the multicamera Surround View System,¹⁰ as well as features that let you open and close the power liftgate, or even park your GLC,¹⁵ with hands-free convenience.



With four wide doors and a power liftgate, it's easy to get into. With turbo power driving four wheels 19" or larger, you'll never want to get out.







Since 1967, when two engineers began turning Mercedes-Benz sedans into championship racecars, AMG has turned victory on the track into passion on the streets of the world.

First in the hearts of drivers.

A half-century ago, AMG made history on the track by turning a red Mercedes-Benz sedan into a racing hero. Three decades later, AMG concocted their core ingredients into another unlikely formulation: a performance SUV. And now, the AMG GLC 43 SUV and Coupe express their soul with a thorough infusion of track-proven technology, in a choice of two muscular bodies. What they all have in common is the passion that's in the heart of every AMG driver.

Fresh off the unbeaten track.

You might never take your AMG GLC 43 on a racetrack, but from take-off to twisty roads, you'll know where its performance skills were born and raised. With an AMG-enhanced 362-hp biturbo V6 behind a chrome-tipped grille, the GLC 43 SUV and Coupe out-power all their direct competitors.²¹ AMG-specific components and geometry hone the reflexes of their adaptive air suspension to an even sharper edge. And big 4-piston front brakes help you rein it all in.

50 YEARS AMG





Mercedes-AMG has redefined the SUV as a sports car for all seasons, and for a new age.



The seduction of AMG power is applied with the determination of AMG traction. The result reveals the AMG power of attraction. The AMG GLC 43 Coupe and SUV turn their torrential torque into something their performance figures only begin to explain. The racing-bred technologies sharpen their responses, quicken their reflexes and tighten their grip not just on the road but on you, the driver. From their ultralow-friction NANOSLIDE® cylinder walls to their growling exhausts, power flows freely. Their AMG Sport Suspension is rooted in adaptive, self-lowering AIR BODY CONTROL to expertly conquer corners and cut drag. Sizable 20" or 21" AMG® wheels¹ and exclusive details distinguish their aerodynamically aggressive bodies as well as their brilliantly appointed, performance-focused cabins.



ENHANCEMENT

The biturbo V6 in a GLC 43 SUV or Coupe turns its higher boost, lower friction, and countless other AMG enhancements into 362 hp and 384 lb-ft of torque. A 9-speed 9G-TRONIC transmission is also given the full AMG treatment, for quicker shifts in all the drive modes of AMG DYNAMIC SELECT. AMG Performance 4MATIC® is rear-biased to keep handling more agile, and more fun.



ENGAGEMENT

No element of the GLC 43 chassis escapes the scrutiny of AMG's engineers. The front axle is wider, with more rigid components and increased negative camber. The adaptive air suspension can self-lower based on driving speed and the engaged mode of AMG DYNAMIC SELECT. And the 20" multi-spoke or 21" twin 5-spoke AMG wheels are available with silver-grey or black accents.



ENTICEMENT

A thick, flat-bottom steering wheel frames the analog gauges and a color screen with exclusive AMG performance menus. Power sport front seats embrace you in corners. Their cockpits offer exclusive colors and trim details, as well as an enticing menu of options like an AMG Head-Up Display,¹⁹ front door sills with illuminated AMG logos, and carbon fiber exterior or interior trim.

Build your own

MBUSA.com/GLC
MBUSA.com/GLC-coupe

Specifications	GLC 300 SUVs and Coupe		GLC 350e 4MATIC SUV	AMG GLC 43 SUV and Coupe
Engine	Type	2.0L inline-4 turbo w/Direct Injection	2.0L inline-4 turbo w/Direct Injection + 85kW plug-in hybrid electric motor	3.0L V6 biturbo w/Direct Injection
	Power	241 hp @ 5,550 rpm	320 hp (combined)	362 hp @ 5,500–6,000 rpm
	Torque	273 lb-ft @ 1,300–4,000 rpm	413 lb-ft (combined)	384 lb-ft @ 2,500–4,500 rpm
Automatic transmission		9G-TRONIC 9-speed w/shift paddles	7G-TRONIC 7-speed w/shift paddles	AMG-enhanced 9G-TRONIC 9-speed w/shift paddles
Acceleration, 0–60 mph⁴	RWD	6.3 sec	—	—
	4MATIC	6.4 sec	6.2 sec	4.8 sec
Wheels¹		18" 5-spoke w/all-season Extended Mobility tires	18" twin 5-spoke w/all-season Extended Mobility tires	20" AMG [®] multispoke w/all-season Extended Mobility tires
Suspension		4-wheel multilink w/selective damping	4-wheel multilink w/selective damping	4-wheel multilink AMG Sport Suspension based on AIR BODY CONTROL
Drivetrain		Rear-wheel drive or 4MATIC [®] all-wheel drive	4MATIC all-wheel drive	AMG Performance 4MATIC all-wheel drive

KEY STANDARD FEATURES

GLC 300 GLC 350e AMG GLC 43	Performance and efficiency
● — ●	ECO Start/Stop system
● ● —	DYNAMIC SELECT
— — ●	AMG DYNAMIC SELECT
— ● —	Plug-In Hybrid Drive w/4 driving modes
— ● —	Haptic accelerator pedal
— ● —	Radar-based Regenerative Braking System
○ ● —	4MATIC permanent all-wheel drive
— — ●	AMG Performance 4MATIC all-wheel drive
● ● ●	Torque Vectoring Brake

GLC 300 GLC 350e AMG GLC 43	Safety and security
● ● ●	COLLISION PREVENTION ASSIST PLUS
● ● ●	ATTENTION ASSIST [®]
● ● ●	PRE-SAFE [®]
● ● ●	Crosswind Assist
● ● ●	Trailer Stability Assist
● ● ●	Electronic Stability Program (ESP [®])
● ● ●	Adaptive braking technology: Predictive Brake Priming, Automatic Brake Drying, Hill-Start Assist, brake HOLD feature
● ● ●	Emergency-sensing Brake Assist (BAS [®])
● ● ●	Advanced Tire Pressure Monitoring System
● ● ●	Rearview camera
○ ○ ●	Blind Spot Assist

● ● ●	7 air bags offering 9-way protection
● ● ●	LED Daytime Running Lamps, LED taillamps
○ ● ○	LED headlamps <i>Std on all Coupes</i>
● ● ●	SmartKey remote locking w/KEYLESS-START
○ ○ ●	KEYLESS-GO [®]
● ● ●	Power liftgate
● ● ●	Antitheft alarm system with remote panic feature

GLC 300 GLC 350e AMG GLC 43	Comfort and convenience
● ● ●	Power front seats w/3-position driver-seat memory
○ ○ ○	3-position front passenger-seat memory
○ ○ ○	Heated front seats
● ● ●	40/20/40-split folding rear seatbacks w/remote fold-down
● ● ●	Power tilt/telescoping steering column
● ● ●	Multifunction steering wheel w/Nappa leather trim
○ ○ ●	Flat-bottom sport steering wheel
— — ●	Power tilt/sliding glass sunroof <i>Coupes</i>
● ● ●	Dual-zone automatic climate control
— — —	Remote pre-entry climate control via SmartKey or smartphone app
○ ○ ●	Household-type 115-volt AC power outlet (in rear cabin)

● ● ●	Rain-sensing windshield wipers, heated windshield washers
● ● ●	Rear-window wiper w/auto-on in Reverse <i>SUVs</i>
● ● ●	Integrated garage-door opener
● ● ●	Heated power side mirrors w/power fold-in
● ● ●	Auto-dimming driver-side and inside rearview mirrors

GLC 300 GLC 350e AMG GLC 43	Entertainment and navigation
● ● ●	7" high-resolution color central screen
● ● ●	Console-mounted rotary central controller
● ● ●	High-resolution color multifunction display

● ● ●	FrontBass [®] system
● ● ●	Bluetooth [®] audio streaming
● ● ●	Hands-free Bluetooth interface
● ● ●	Dual USB ports
● ● ●	In-dash CD player and SD card reader
○ ○ ○	SiriusXM Radio with 6-month All Access trial ¹⁷
● ● ●	HD Radio [™] receiver
● ● ●	Prewiring for Garmin [®] MAP PILOT [®]
● ● ●	5 years of Mercedes-Benz mbrace [®] Connect services ²

Dimensions	SUVs	GLC 300	GLC 350e	AMG GLC 43	Coupes	GLC 300	AMG GLC 43
Wheelbase		113.1"	113.1"	113.1"	113.1"	113.1"	113.1"
Overall length		183.3"	183.3"	183.5"	186.3"	186.1"	186.1"
Overall height		64.5"	65.3"	64.1"	63.1"	62.4"	62.4"
Overall width	w/mirrors	82.5"	82.5"	82.5"	82.5"	82.5"	82.5"
Curb weight	RWD	3,891 lbs	—	—	—	—	—
	4MATIC	4,001 lbs	4,564 lbs	4,145 lbs	4,001 lbs	3,926 lbs	3,926 lbs
Headroom	front–rear	37.8"–38.5"	37.8"–38.5"	37.8"–38.5"	37.1"–37.6"	37.1"–37.6"	37.1"–37.6"
Legroom	front–rear	40.8"–37.3"	40.8"–37.3"	40.8"–37.3"	40.8"–37.3"	40.8"–37.3"	40.8"–37.3"
Shoulder room	front–rear	57.3"–56.5"	57.3"–56.5"	57.3"–56.5"	57.3"–55.8"	57.3"–55.8"	57.3"–55.8"
Cargo capacity⁴	Behind rear seat (below cargo cover)	17.6 cu ft	Info NA	17.6 cu ft	17.6 cu ft	17.6 cu ft	17.6 cu ft
	Rear seat folded (floor to ceiling)	56.5 cu ft	Info NA	56.5 cu ft	49.4 cu ft	49.4 cu ft	49.4 cu ft

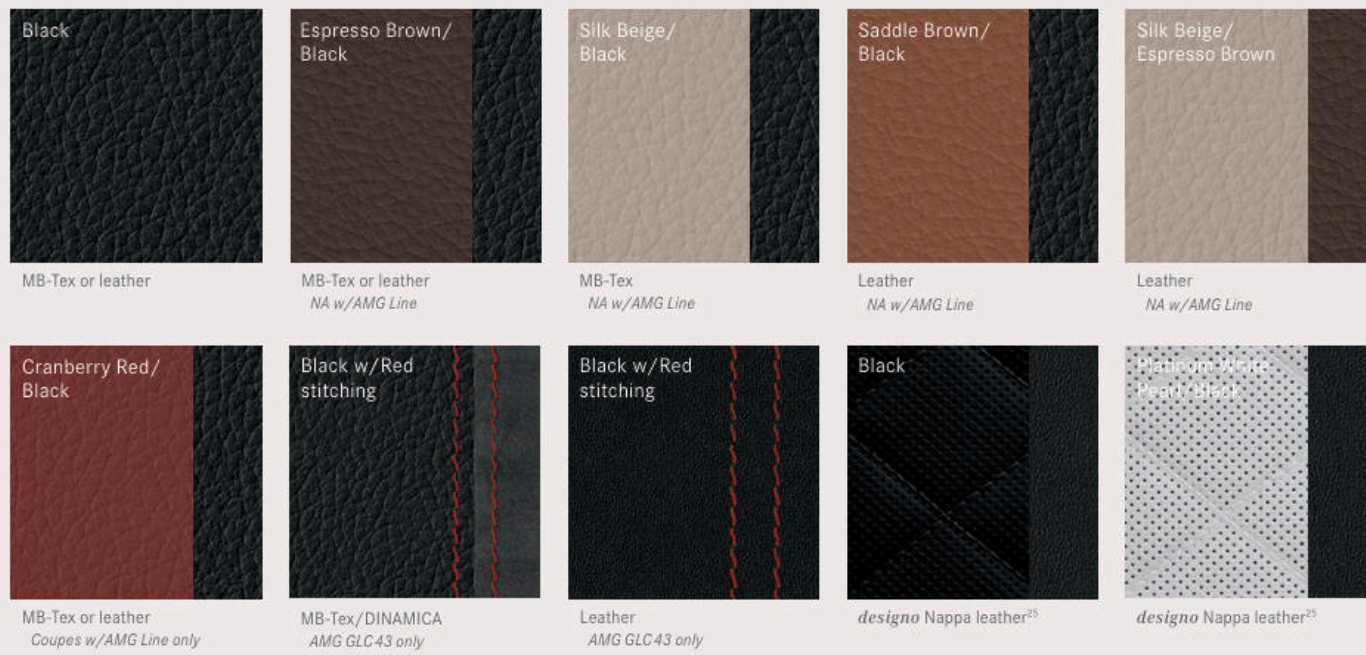
GLC 300 GLC 350e AMG GLC 43	Option Packages
○ ○ ●	Premium Package <i>Some items also available individually</i> <ul style="list-style-type: none"> Blind Spot Assist KEYLESS-GO Household-type 115-volt AC power outlet (in rear cabin) SiriusXM Radio with 6-month All Access trial
○ ○ ○	Driver Assistance Package <i>Requires Multimedia Pkg on all models except GLC 350e</i> <ul style="list-style-type: none"> Includes Premium Package <i>GLC 300 only</i> DISTRONIC PLUS[®] w/Steering Assist BAS PLUS with Cross-Traffic Assist PRE-SAFE Brake w/Pedestrian Recognition PRE-SAFE PLUS rear collision detection and preparation Active Blind Spot Assist, Active Lane Keeping Assist Speed Limit Assist Enhanced Radar-Based Regenerative Braking <i>GLC 350e only</i> Anticipatory shift strategy <i>GLC 350e only</i>
○ ○ ○	Multimedia Package <i>Requires Premium Pkg; NA w/Smartphone Integration Pkg</i> <ul style="list-style-type: none"> COMAND[®] hard-drive navigation⁵ with 8.4" screen Touchpad controller Voice control w/learning feature 3 years of no-charge navigation map updates 5 years of SiriusXM Traffic and Weather service¹⁷ Route-based Battery Optimization <i>GLC 350e only</i> Anticipatory Operating Mode <i>GLC 350e only</i>
○ ○ ○	Smartphone Integration Package <i>NA w/Multimedia Pkg</i> <ul style="list-style-type: none"> Apple CarPlay and Android Auto¹⁴
○ ○ ○	Advanced Lighting Package <i>GLC 300 requires Premium Pkg</i> <ul style="list-style-type: none"> Active LED headlamps w/Adaptive Highbeam Assist Multicolor LED ambient lighting <i>NA on GLC 350e</i> Illuminated front door sills <i>GLC 300 only</i> AMG illuminated front door sills <i>AMG GLC 43 only</i>
○ ○ —	Leather Seating Package <i>Requires AMG Line or topstitched MB-Tex upper dash and door trim</i> <ul style="list-style-type: none"> Leather upholstery <i>Available separately on AMG GLC 43</i> 3-position front passenger-seat memory <i>Std on AMG GLC 43</i>
○ ○ ○	Advanced Parking Assist Package <i>NA w/trailer hitch</i> <ul style="list-style-type: none"> PARKTRONIC with Active Parking Assist Surround View System HANDS-FREE ACCESS
○ ○ —	AMG Line <ul style="list-style-type: none"> AMG body styling Chrome-tipped diamond-block grille <i>Coupe only</i> 19" AMG twin 5-spoke wheels Perforated front brakes w/painted and lettered calipers <i>Std on GLC 350e</i> Sport front seats, flat-bottom sport steering wheel²² Brushed aluminum pedals, AMG floor mats, black headliner
○ ○ —	Night Package <i>Requires AMG Line</i> <ul style="list-style-type: none"> Gloss Black exterior accents 19" AMG twin 5-spoke wheels w/black accents

GLC 300 GLC 350e AMG GLC 43	Individual Options
○ ○ ●	Blind Spot Assist <i>Also in Premium Pkg; NA w/Driver Assistance Pkg</i>
○ ○ ●	AIR BODY CONTROL <i>AMG Sport Suspension on AMG GLC 43</i>
○ ○ ○	Trailer hitch (Class II) <i>NA w/Parking Assist Pkg</i>
○ ● ○	LED headlamps <i>Std on Coupes; NA w/Advanced Lighting Pkg</i>
— — ○	AMG Track Pace app ¹³ <i>Requires Multimedia Pkg</i>
— — ○	AMG Performance Exhaust System
— — ○	AMG Night Package
— — ○	AMG Exterior Carbon Fiber Package
○ ○ ○	Power glass Panorama roof <i>NA on Coupes</i>
○ ○ ○	Rear-side window sunshades
— ○ —	Heat and noise-insulating front side glass
○ ○ ○	Brushed aluminum running boards
○ ○ ●	Heated front seats
○ ○ ○	Heated and ventilated front seats <i>Requires leather upholstery</i>
○ ○ ○	Heated rear seats <i>Requires heated and/or ventilated front seats</i>
○ ○ ○	Air Balance cabin-air purification and fragrance systems
— ○ —	Multicolor LED ambient lighting/Illuminated front door sills
○ ○ ●	Topstitched MB-Tex upper dash and door trim <i>Also included w/designo leather on GLC 300, GLC 350e</i>
○ ○ ○	Heated round steering wheel ²²
— — △	Replace standard red seat belts with black ²⁴
○ ○ ○	Head-Up Display <i>AMG GLC 43 includes AMG-specific content</i>
○ ○ ○	Burmester [®] Surround Sound System
○ — ●	SiriusXM Radio w/6-month trial <i>Also in Premium Pkg</i>
○ ○ ○	Pre-installation for Rear Seat Entertainment
○ — ○	Ski and snowboard bag
○ — ○	Telescoping cargo bars
○ — ○	Cargo protection and sill guard
● ● —	MB-Tex upholstery
— — ●	MB-Tex/DINAMICA upholstery
○ ○ ○	Leather upholstery <i>GLC 300, GLC 350e require Leather Seating Pkg</i>
○ ○ ○	<i>designo</i> Nappa leather upholstery ¹⁵ <i>Includes front passenger-seat memory, topstitched dash and door trim on GLC 300, GLC 350e</i>
△ △ —	Natural Grain Brown Ash wood trim
△ △ △	Dark Brown Linden wood trim
△ △ △	Light Brown Linden wood trim
△ △ △	Burl Walnut wood trim <i>NA w/AMG Line</i>
△ △ —	Natural Grain Black Ash wood trim
○ ○ △	Natural Grain Black Ash wood and aluminum trim ¹⁵ <i>GLC 300, GLC 350e require designo Platinum White Pearl/Black Nappa leather</i>
— — ○	AMG Carbon Fiber trim
○ ○ ○	Metallic or <i>designo</i> paintwork

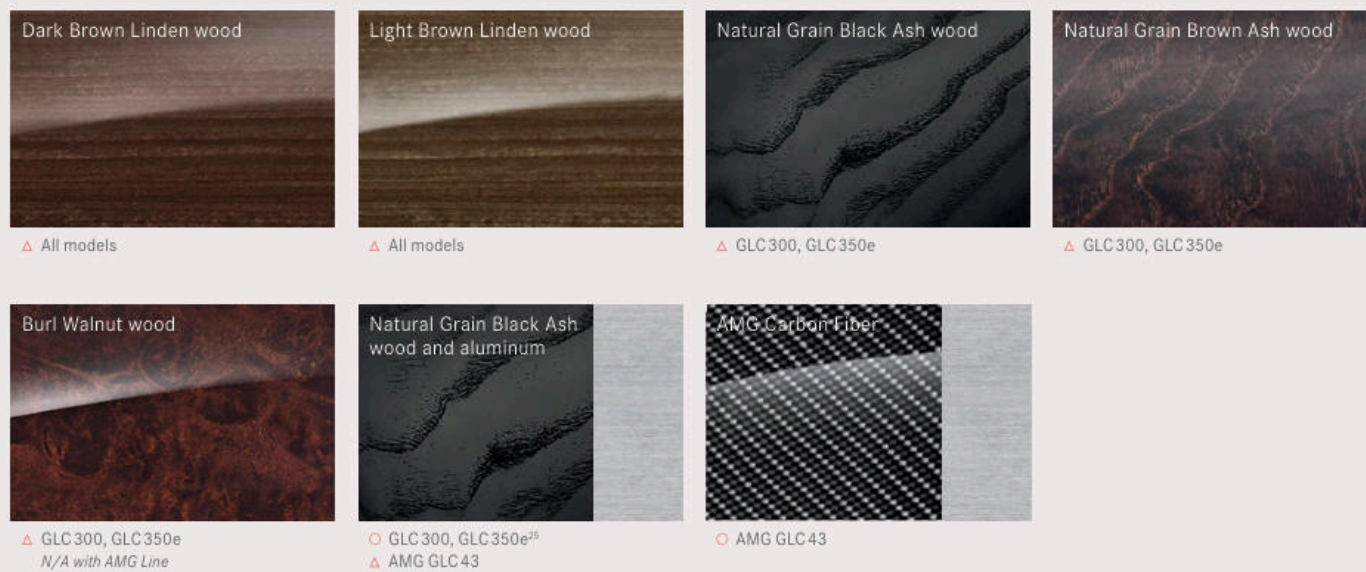
Upholstery



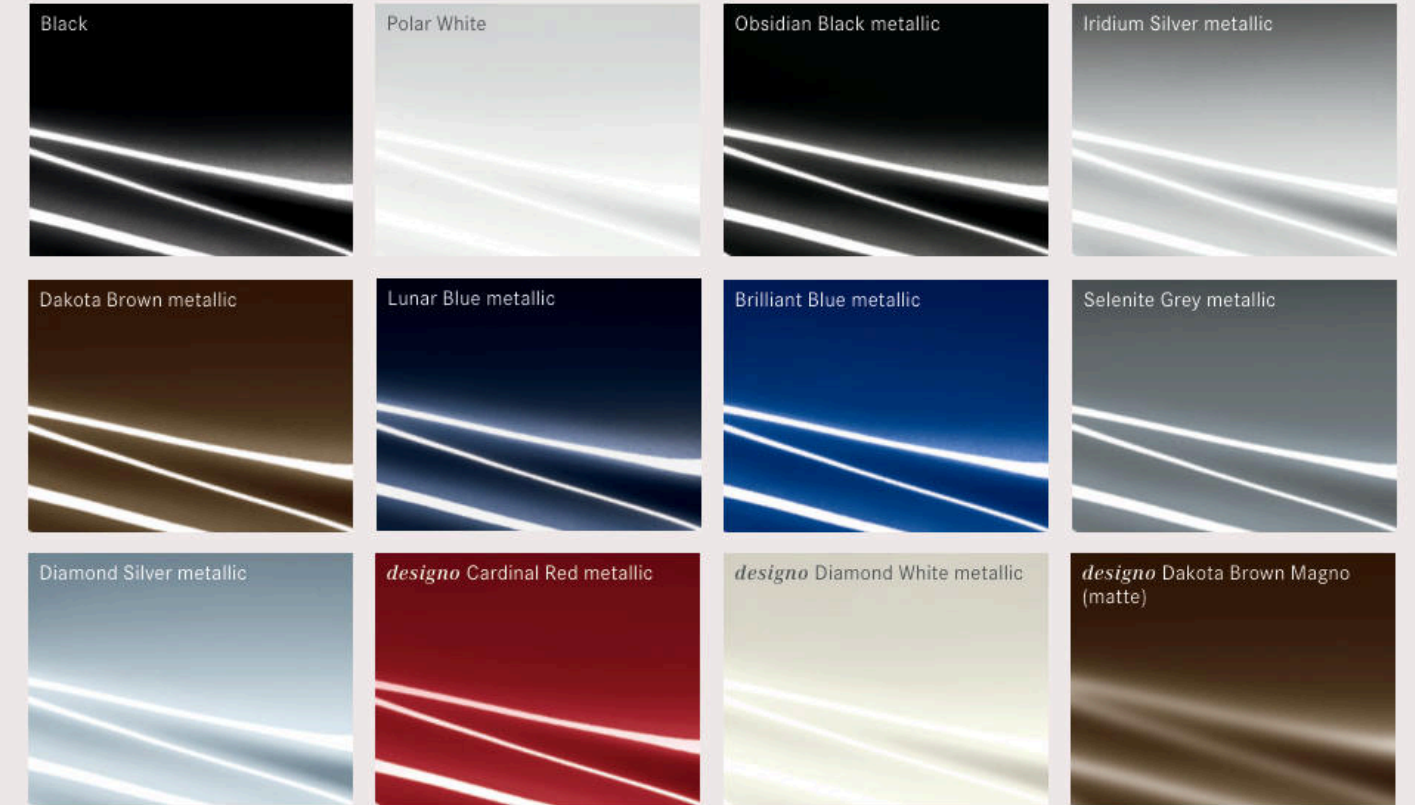
Upholstery colors



Trim



Paintwork



Wheels



● Standard ○ Optional ▲ No-charge option

Mercedes-Benz PhotoPass

Mercedes-Benz USA is proud to support and showcase talented photographers through the PhotoPass program on its Instagram pages. To view the latest work, search for the #MBPhotoPass tag on the Instagram app or at [instagram.com/mbusa](https://www.instagram.com/mbusa)

GLC 300 photographed in Palm Springs, California, by Raz Krog.



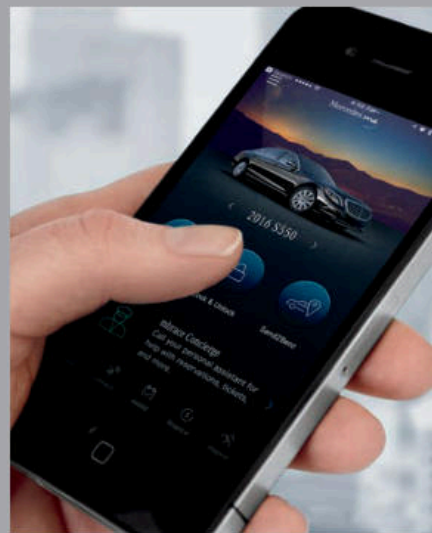


Mercedes me makes it easy to stay connected to your car—and to your life. It can make any trip easier, more enjoyable, or more entertaining. And it'll bring you a world of rewards for being part of the family. Get started at MBUSA.com/mercedesme

YOUR WORLD IS RIGHT AT YOUR FINGERTIPS

From connection to inspiration.

Driving a Mercedes-Benz opens up a world of special benefits. The Mercedes me app on your smartphone teams with five years of mbrace® Connect services—standard.³ Together they can keep you in touch with your car, let you remote-control numerous features, and offer you easy access to your dealer, Mercedes-Benz Financial account, or even special events and benefits geared exclusively to Mercedes-Benz owners.



The power of a tap, or your voice.

Mercedes me lets you remote-start your car from your iPhone® or Android® phone, plus lock, locate and monitor it via your phone, Google Home or Amazon® Alexa. You can also send a destination directly to its navigation system,* get more from its features with helpful how-to videos, and book a service appointment. You'll enjoy perks at luxury resorts, and get the scoop on sponsored events. You might even find inspiration for some new adventures.

A range of benefits, to better fit you.

From your smartphone and laptop to your real world, you can tailor Mercedes me and mbrace to fit the way you drive, and the way you live. The standard Connect package also puts apps like a gas station finder in your car's dash. Three additional packages can heighten your family's peace of mind, place a team of expert concierges at your service, or entertain everyone in your car with online music apps and onboard WiFi.



connect

From the app: A direct interface with your vehicle includes Remote Start, lock/unlock, sound horn/flash lights, Valet Protect, Curfew Minder, and more. Send2Benz™ can upload a destination directly to the car's navigation system.* From the web: Manage your account, learn about mbrace features, and more.



assist

From the app: Connect with your dealer, speak to a Product Concierge, schedule service, view How-to Videos and vehicle manuals, summon Roadside Assistance. From the web: Learn about your vehicle features from a Product Concierge or by viewing How-to Videos. Read up on maintenance and warranty information.



finance

From the app or the web: View a snapshot of your Mercedes-Benz Financial Services account. Explore special offers for MBFS customers.



inspire

From the app or the web: Enrich your Mercedes-Benz experience with special perks and exclusive offers from Partner Resorts. Discover new adventures from Featured Road Trips. And find out about Sponsored Events, and how to attend.

Genuine Accessories



Genuine Mercedes-Benz Accessories are engineered to exacting standards of quality, appearance and fit. They help make your vehicle more of what you want or need it to be—from grille to wheels to roof racks, from cabin to cargo area. There's no better way to make your car all your own, while keeping it 100% Mercedes-Benz.

GLC Accessories include:

- A selection of alloy wheels
- Illuminated Star NA with Driver Assistance Pkg
- LED logo projectors NA on GLC350e
- Chrome trim Available for front and liftgate
- Design Protective trim Available for front and side
- Garmin® MAP PILOT® NA w/Multimedia Pkg
- iPad® Docking Station
 - Requires pre-installation for Rear Seat Entertainment
- Tablet mount and safety case
 - Requires pre-installation for Rear Seat Entertainment
- Protection Package
 - All-season floor mats and cargo area tray
- Roof rack basic carrier
- Mercedes-Benz Roof Boxes Requires basic carrier
- Cargo divider bars NA on GLC350e
- Cargo box and cargo tray

ENDNOTES

- * Item may be optional or not available on some models. See Packages and Options listing in this brochure or visit MBUSA.com for more information.
- 1 Lower-aspect-ratio tires and accompanying wheels provide substantially increased treadwear, increased tire noise and reduced ride comfort. Serious wheel and tire damage may occur if the vehicle is operated on rough or damaged road surfaces or upon encountering road debris or obstacles. These tires are not designed for use on snow and ice. Winter tires mounted on appropriately sized and approved wheels are recommended for driving in those conditions. Vehicles are not provided with a spare tire. Vehicles not equipped with Extended Mobility Tires are provided with TIREFIT sealant and a portable air pump.
- 2 Mercedes me and Mercedes-Benz mbrace® services operate only where cellular and GPS satellite signals are available, which are provided by third parties and not within the control of Mercedes-Benz USA, LLC. Five years of the mbrace Connect package are included with new-vehicle sales and leases at an authorized Mercedes-Benz dealer. Subscriber Agreement is required for service to be active. Secure, Concierge and Entertain services require acceptance of the complimentary mbrace Connect services, and paid subscriptions after their trial periods. Some services are only available on select vehicles. Your PIN is required to use certain services. WiFi requires Multimedia Package. WiFi and streaming apps require an mbrace Entertain subscription. Connection may be limited by cellular signal. Apps may be introduced, updated or deleted at varying dates, and may also require a vehicle software update. Some services may be limited or restricted in some areas. Driver is responsible for complying with traffic and other laws. Mobile app is compatible with Apple iPhone® models running iOS 7.0 or later, and Android-based phones running OS 2.3 or later. See your dealer or MBUSA.com/mercedesme for details.
- 3 No system, regardless of how advanced, can overcome the laws of physics or correct careless driving. Please always wear your seat belt. Performance is limited by available traction, which snow, ice and other conditions can affect. Always drive carefully, consistent with conditions. Best performance in snow is obtained with winter tires.
- 4 Unsecured cargo can become hazardous in a collision. Always secure cargo using the floor-mounted tie-downs. Hybrid equipment reduces GLC350e cargo volume. Please see your dealer.
- 5 While the navigation system provides directional assistance, the driver must remain focused on

- safe driving behavior, including paying attention to traffic and street signs. The driver should utilize the system's audio cues while driving and should only consult the map or visual displays once the vehicle has been stopped in a safe place. Maps do not cover all areas or all routes within an area. Online features require a subscription and one or more mbrace Packages.
- 6 Stated rates of acceleration are estimated based upon manufacturer's track results and may vary depending on model, environmental and road surface conditions, driving style, elevation and vehicle load.
- 7 2018 EPA estimated fuel economy (city/highway) is 22/28 mpg for the GLC300 SUV, 21/28 mpg for the GLC300 4MATIC SUV, 22/27 mpg for the GLC300 4MATIC Coupe, and 18/24 mpg for the AMG GLC43 SUV and Coupe. For the 2018 estimates for the GLC350e, please see your dealer or MBUSA.com. Compare the estimated mpg to the estimated mpg of other vehicles. You may get different mileage depending on how fast you drive, weather conditions and trip length. GLC 350e highway estimate is with a fully charged battery.
- 8 COLLISION PREVENTION ASSIST PLUS may not be sufficient to avoid an accident. It does not react to certain stationary objects, nor recognize or predict the curvature and/or lane layout of the road or every movement of vehicles ahead. It is the driver's responsibility at all times to be attentive to traffic and road conditions, and to provide the steering, braking and other driving inputs necessary to retain control of the vehicle. Drivers are cautioned not to wait for the system's alerts before braking, as that may not afford sufficient time and distance to brake safely. See Operator's Manual for system's operating speeds and additional information and warnings.
- 9 Driving while drowsy or distracted is dangerous and must be avoided. ATTENTION ASSIST® and Lane Keeping Assist are warning systems only. ATTENTION ASSIST, Lane Keeping Assist and Active Lane Keeping Assist cannot be relied on to avoid an accident or serious injury. They may not be sufficient to alert a fatigued, distracted or inattentive driver, and cannot override the laws of physics. See Operator's Manual for system's operating speeds and additional information and warnings.
- 10 Rearview camera and Surround View System do not audibly notify driver of nearby objects and are not substitutes for actively checking around the vehicle for any obstacles or people. Images displayed may be limited by camera field of view, weather, lighting conditions and the presence of dirt, ice or snow on the cameras.

- 11 Drivers are cautioned not to wait for the system's alerts before braking, as that may not afford sufficient time and distance to brake safely. Braking effectiveness also depends on proper brake maintenance, and tire and road conditions.
- 12 Blind Spot Assist is a warning system only. Blind Spot Assist and Active Blind Spot Assist may not be sufficient to avoid all accidents involving vehicles in your blind spot and does not estimate the speed of approaching vehicles. It should not be used as a substitute for driver awareness and checking of surrounding traffic conditions. See Operator's Manual for system's operating speeds and additional information and warnings.
- 13 Speed Limit Assist is not a substitute for driver awareness to posted speed limits and other conditions. It does not read signs or adjust vehicle speed. Driver is responsible for safely operating vehicle in accordance with local traffic laws and driving conditions.
- 14 DISTRONIC PLUS® adaptive cruise control is no substitute for active driving involvement. It does not adapt cruising speed in response to stationary objects, nor does it predict the curvature and lane layout of the road ahead or the movement of vehicles ahead. It is the driver's responsibility at all times to be attentive to traffic and road conditions, and to provide the steering, braking and other driving inputs necessary to retain control of the vehicle. Drivers are cautioned not to wait for the system's alerts before braking, as that may not afford sufficient time and distance to brake safely.
- 15 Active Parking Assist is not a substitute for driver attention to the immediate surroundings, as well as any people, animals or vehicles in or approaching the vehicle's maneuvering range. System cannot determine if a space is legally available or of a suitable surface for parking. See Operator's Manual for additional information, tips and warnings.
- 16 Delayed availability. See your dealer. Apple CarPlay™ is a product of Apple Inc. Android Auto is a product of Google Inc. Device and app providers' terms and privacy statements apply. Requires connected compatible device and data plan. Apps, content and features are selected solely by their providers. Connection to apps and streaming services may be limited by the device's network connection. Data usage is routed through device and subject to fees, charges and restrictions in user's wireless plan. Vehicle's factory audio/information interface, including the apps of Mercedes-Benz mbrace®, may not be used simultaneously with Apple CarPlay or Android Auto. When Apple CarPlay or Android Auto is in use, the steering-wheel voice control

- button accesses Siri® or Google voice recognition software for voice commands.
- 17 The purchase of a new, satellite radio-enabled vehicle includes a 6-month introductory subscription to the Sirius All Access package, as well as a 5-year introductory subscription to SiriusXM Traffic and SiriusXM Weather when equipped with Multimedia Package. SiriusXM Traffic and Weather services are available for select markets. SiriusXM Satellite Radio, SiriusXM Traffic and SiriusXM Weather subscriptions are sold separately or as a package after trial period. If you decide to continue your subscription after your trial, the plan you choose will automatically renew and you will be charged according to your chosen payment method at then-current rates. Fees and taxes apply. To cancel you must call SiriusXM at 1-866-635-2349. See SiriusXM Customer Agreement for complete terms at siriusxm.com. All fees and programming subject to change.
- 18 Charging stations must be J1772-compatible. See your dealer for more information.
- 19 Display may not be visible with certain eyewear, including polarized glasses.
- 20 System cannot prevent a collision, and does not alert the driver of an impending collision or system activation. It does not intervene if vehicle is backing up, and does not apply the brakes if the driver is accelerating or if Active Parking Assist is operating.
- 21 Competitive claims are based on manufacturer-published data available at time of publication. May include 2017 models.
- 22 Heated steering wheel is not available with some upholstery. Please see your dealer. If ordered in combination with AMG Line or designo Platinum White Pearl/Black leather on GLC300 or GLC 350e, flat-bottom sport steering wheel is replaced by heated round wheel.
- 23 The AMG Track Pace app is compatible with Apple iPhone®. iOS update may be required.
- 24 Black upholstery with red stitching includes red seat belts as standard.
- 25 designo interior packages include additional items based on leather color, require heated and/or ventilated front seats, and may require additional options and specific interior trim. designo Black leather is not available on GLC300 or GLC350e SUVs with AMG Line. Natural Grain Black Ash wood and aluminum trim requires designo Platinum White Pearl/Black Nappa leather on GLE300 and GLC350e models. Please see your dealer or MBUSA.com for details.