

47 reasons why it's different in a Saturn.



It's different in a Saturn.

1. When we design our cars, we don't see sheet metal, we see the people who may one day drive them.

Cars don't have an inner life. No one expects a car to be sitting at its desk at 9 a.m. every morning. A car will never understand what it means to be a parent. And while a car might, on some level, be able to appreciate its own good looks, it's not the one who actually gets to accept the compliments.

When it comes right down to it, cars only really matter if there's someone behind the wheel.

That's why Saturn cars and trucks are designed for people. People who deserve to feel safe, who appreciate reliability, quick acceleration, style, and a lot of unexpected features. And who believe, like us, that a car can be smart, practical and beautiful, all at the same time.

It's a tall order. But there are a lot of reasons to believe it can be done—47 reasons, to be exact.

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Five of the best reasons of all.

- 2 > THE MIDSIZE L350 WAGON
- 3 > THE FUN-TO-DRIVE ION SEDAN
- 4 > THE HIGHLY ADAPTABLE VUE
- 5 > THE STYLISH L300 SEDAN
- 6 > THE SPORTY ION QUAD COUPE

2.



4.



5.



6.





- > HIGH-STRENGTH STEEL SPACEFRAME
- > FRONT AND REAR CRUMPLE ZONES
- > DRIVER AND FRONT PASSENGER AIR BAGS*
- > AVAILABLE HEAD CURTAIN SIDE AIR BAGS*
- > LATCH SYSTEM
- > ENGINE-IMMOBILIZING ANTI-THEFT SYSTEM
- > AVAILABLE SATURN SECURITY SYSTEM
- > AVAILABLE ABS WITH TRACTION CONTROL
- > AVAILABLE ONSTAR COMMUNICATIONS SYSTEM†

7. Inside every Saturn is the soul of a protector.

Safety-conscious from the inside out. Saturn's high-strength steel spaceframe with front and rear crumple zones harnesses the laws of physics to help absorb crash energy before it gets to the passenger compartment. It's a feature normally found on more expensive cars, and at the heart of every Saturn we build. Of course, all our cars and trucks are equipped with a long list of safety features, each of which is designed to help protect you and your passengers, avoid collisions, or keep your Saturn out of the wrong hands.



*A note about child safety: Always use safety belts and proper child restraints, even with air bags. Children are safer when properly secured in a rear seat. Never place a rear-facing infant restraint in the front seat of any vehicle equipped with an active air bag. Head Curtain Side Air Bags are designed to help reduce the risk of head and neck injuries to front and rear seat occupants on the rear side of certain side impact collisions. See the Owner's Handbook and child safety seat instructions for more safety information.

†Optional OnStar System includes one year Safe & Sound Service Plan. See the inside back cover for additional OnStar information.



8. The things you can't see are just as important as the things you can.

You'd need a high-powered microscope to fully appreciate all the engineering and technology that goes into a Saturn. Engine parts are machined to the smallest fraction of a micron. Materials are chosen for their exceptional durability. And in our plants, the place where it all comes together, Saturn and the UAW have maintained a long-standing partnership to ensure that every Saturn that comes off the line meets our standards for quality.

12. Because the best places to go are usually the hardest ones to find.

Peace of mind is just one reason to choose OnStar as an option. OnStar comes with a one-year subscription to the Safe & Sound Service Plan, so if you're locked out of your car, in an accident, or your Saturn gets stolen, you can get help around the clock. And, depending on which services you subscribe to, you'll also be able to push a single button and talk to an OnStar Advisor, who can direct you to the nearest ATM, gas station or restaurant; help you with hard-to-get reservations and tickets; and guide you straight to the front door of wherever you're headed.¹



> taco stand

> multiplex

> tux rental

> burger joint

> video store

> tapas place

> Iberian restaurant

> jeweler

> underground club

> music store

> ATM

> drug store

> car wash

> celebrity hangout

> tailor

> candy shop

> gym

> shoe store

> flower shop

> vintage clothing shop

> toy store

> late-night club

> all-night diner

> pet store

> coffee shop

> used bookstore

> fortune teller

> barber shop

> locksmith

> cool furniture store

> art gallery



¹See the inside back cover for additional information about OnStar.



13. Turn 0-60 heads in 1.3 seconds.

Introducing the Red Line. Built by performance enthusiasts for performance enthusiasts, the 200+ hp¹ ION Red Line quad coupe is snarly and powerful, supercharged and track-tuned. Custom-designed racing seats make the inside as sporty as the outside. The VUE Red Line is outfitted with a muscular 250-hp V-6 engine, sport-tuned suspension with performance springs and struts, ground effects, a lower profile, and sure-to-be-noticed 18-inch alloy wheels. Available in early 2004. For all the details, visit saturn.com/redline.

¹Estimate based on preliminary testing.

14. Because part of building a better car, is building a better world.

Saturn's Spring Hill facility was recently recognized by the National Pollution Prevention Roundtable for its efforts to improve water and air quality, conserve energy, and reduce waste. We're also working on the VUE Hybrid, which will combine the utility of an SUV with greater fuel efficiency. Of course, we know there's also plenty to be done outside the walls of the company, which is why Saturn retailers have always been so involved in their local communities, too.

15. A Web site that's just as user-friendly as our cars.

Compare model features, prices and performance to find which Saturn is right for you.

Financial tools help you sort through all your choices.

See the Saturn of your choice in the color of your choice from the angle of your choice. It's almost as good as visiting a Saturn showroom.



Peelaway cars let you look past the polymer panels to the technology inside.

Get an accurate MSRP that changes as you add or subtract options and accessories.

The news feature gives you updates about the model you're researching.

A lot of people like to fully research a car before they buy it—a practice we wholeheartedly endorse. So much so, in fact, that we redesigned saturn.com to make it even easier to find all the information you need.

16. The L300. There's a lot to love.

It's not just the automatic projector-beam headlights or the dent- and ding-resistant polymer panels. It's not just the flexible cargo space or the amenity-filled interior. It's everything put together. And the price tag? Even that's attractive.

Highlights

- > POWER WINDOWS
- > POWER DOOR LOCKS
- > REMOTE KEYLESS ENTRY
- > HEATED POWER EXTERIOR MIRRORS
- > AIR CONDITIONING WITH DUST & POLLEN FILTER
- > ADJUSTABLE DRIVER'S SEAT LUMBAR SUPPORT
 - > ABS WITH TRACTION CONTROL
- > AUTOMATIC PROJECTOR-BEAM HEADLIGHTS
 - > HEAD CURTAIN SIDE AIR BAGS¹
 - > CD PLAYER
- > SATURN SECURITY SYSTEM
 - > ALL STANDARD




17. It takes care of the people you care about.

Every L300 is remarkably safety conscious, with driver and passenger front air-bags¹, Head Curtain Side Air Bags¹, ABS with Traction Control, four-wheel disc brakes, precision-welded modified steel spaceframe, and the Saturn Security System.



¹See Reason #7 for important information about air bags.



18. An extra-long list of standard features.

The power door locks and windows come standard. The heated power exterior mirrors come standard. The air conditioning, remote keyless entry, ABS with Traction Control, rear seat reading lamps, driver's seat lumbar support, cruise control, precision-ground projector-beam headlights, Head Curtain Side Air Bags¹, CD player, and Saturn Security System—they all come standard, too. And on the L300-3, we give you something more: your choice of a DVD player, OnStar Communications System with one year Safe & Sound Service Plan² and, if you're considering the sedan, a wide-open-to-the-sky sunroof.

¹See Reason A7 for important information about air bags.

²See the inside back cover for additional information about OnStar.

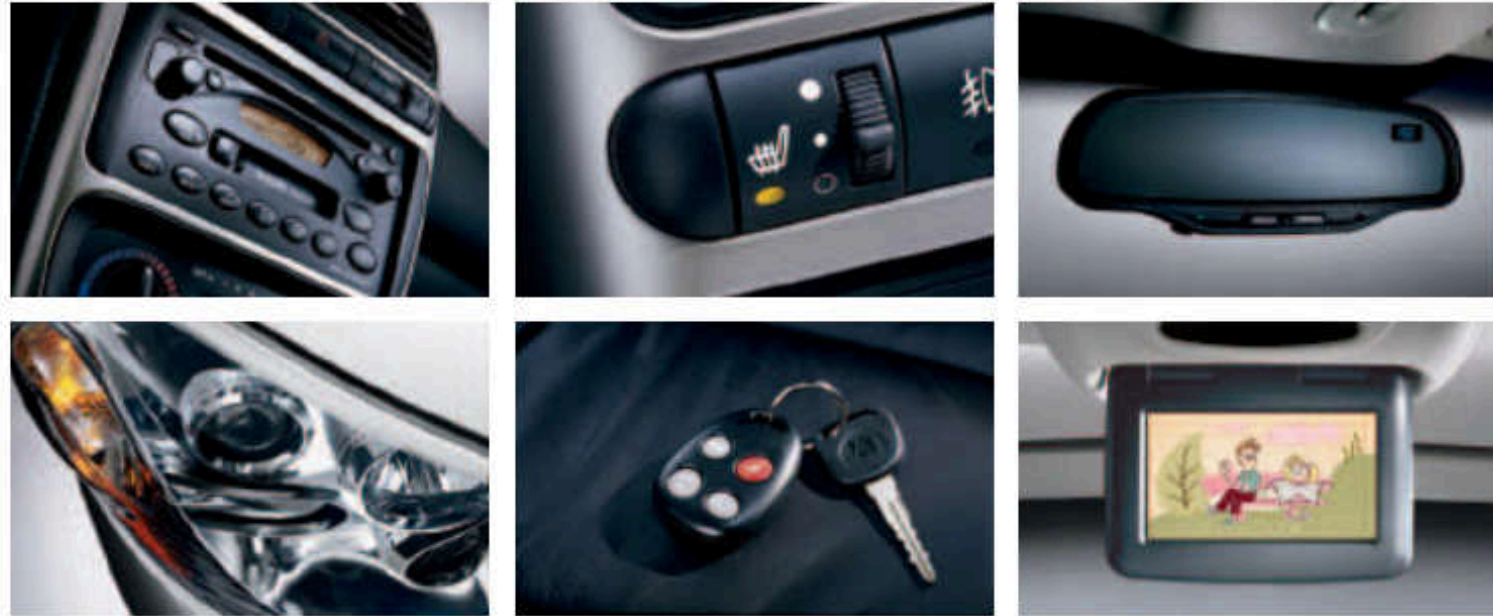


19. The L300 is as comfortable as your living room.

Home is where your L300 is. It keeps you cool when it's warm outside. It has storage for everything from sodas to maps. Available Leather Appointments,¹ for an added element of luxury. Not to mention a variety of entertainment systems that adjust with the mere lifting of a finger. All that, plus an ever-changing view.

¹Option shown not available on all models. Option may require additional option(s) and/or option package(s). See L300 Features & Options page for details.

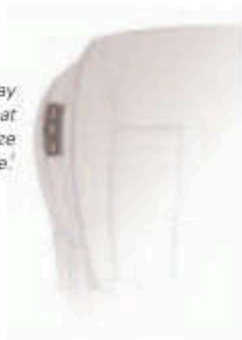




20–25: Power, power and more power.

The L300 has plenty of features, both standard and optional. An in-dash six-CD changer with seven-speaker Advanced Audio System comes standard on the L300•3, optional on the L300•2. Heated front seats are another alluring option, as is the auto-dimming rearview mirror with compass display, which not only helps you keep your bearings, but also adjusts automatically to cut glare from other cars' headlights. Automatic precision-ground projector-beam headlights and remote keyless entry both come standard. Finally, there's an optional DVD player, to keep the peace in the back seat.¹

The available six-way adjustable driver's seat lets you customize your ride.¹



¹Simulated DVD picture.
²Options shown not available on all models. All options listed require additional option(s) and/or option package(s). See L300 Features & Options page for details.

26. It looks good just sitting in the driveway.



L300•3 shown in Black Onyx with standard 16" chrome-clad alloy wheels.

27. Birds, dings and corrosion don't get the last laugh.

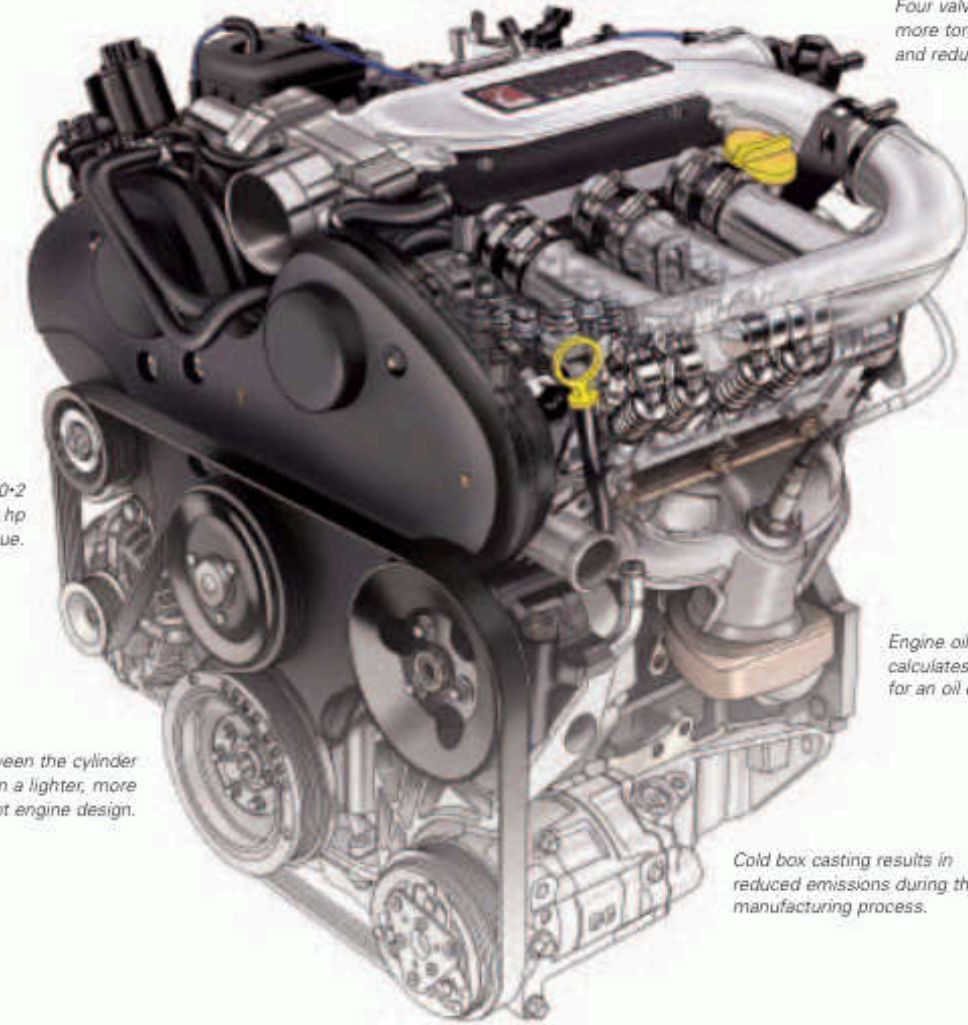
Saturn's paint is designed to resist chips, corrosion, UV rays, tree sap and a lot of other things that might happen to land on your car. Meanwhile, Saturn's polymer doors and front fenders do their part to resist dents and dings. Together, they help keep your car looking sleek and your resale value high.



28.
An impressive
rate of acceleration.
Not to mention,
an impressive
rate of deceleration.

*Electronic throttle control
allows smooth and
responsive acceleration.*

*Four valves per cylinder for
more torque, better acceleration
and reduced emissions.*



*The V-6 engine on the L300-2
and L300-3 generates 182 hp
and 190 ft. lbs. of torque.*

*Platinum-tipped sparkplugs
provide improved erosion resistance
for exceptionally consistent
performance and longer life.*

*Engine oil-life monitor
calculates when it's time
for an oil change.*

*54° angle between the cylinder
blocks results in a lighter, more
space-efficient engine design.*

*Cold box casting results in
reduced emissions during the
manufacturing process.*



*The suspension on the L300-2
and L300-3 sedans and wagons
is sport-tuned for precision driving
that balances a comfortable ride
with excellent handling.*

*The L300's four-speed
automatic transmission
monitors driving conditions
and adjusts for optimum
performance.*



29. Room for all the necessities, with plenty of space left over for the not-so-necessities.

The L300 is designed with ample cargo space. The sedan has 17.5 cubic feet of trunk space, the most you'll find in a midsize sedan¹; the wagon has a 79-cubic-foot cargo area with the rear seats folded down, and comes with standard roof rails to accommodate optional attachments for carrying bikes and other hard-to-fit items.² The cargo net keeps random items in place and is available as an accessory on the sedan. And to make loading and unloading easier, L300 trunks and liftgates can be unlocked with the remote key fob.



¹Comparison based on 2004 L300 sedan and latest available competitive information.
²Cargo and load capacity limited by weight and distribution.



L300-2 shown in Golden Cashmere, with standard 16" alloy wheels.

30. The VUE.

Highlights

- > AVAILABLE 250-HP V-6 ENGINE
- > FOLD-FLAT FRONT PASSENGER SEAT
- > AVAILABLE ALL-WHEEL DRIVE
- > REFINED INTERIOR DESIGN
- > DENT- AND CORROSION-RESISTANT POLYMER PANELS
- > FLAT-TOWABLE DESIGN (4-CYLINDER MANUAL AND V-6 MODELS)



31. You can have as much fun running errands as avoiding them.

It defies most labels. But here are a couple that have stuck: adaptable, rugged, comfortable, cargo-friendly and, of course, fun-loving.



32. Intelligence you can see.

The VUE is equipped with thoughtful features like heat-reducing tinted rear door and cargo glass, a larger fuel tank, automatic headlights, and sideview mirrors that fold back if they accidentally come into contact with things they shouldn't. And while the VUE's eight-inch ground clearance is unusually generous, Saturn engineers still managed to maintain a conveniently low step-in height.

- > DARK TINTED REAR DOOR AND CARGO GLASS
- > LARGE FUEL TANK
- > AUTOMATIC HEADLIGHTS¹
- > FOLDING EXTERIOR SIDEVIEW MIRRORS
- > 8.0" GROUND CLEARANCE
- > LOW STEP-IN HEIGHT

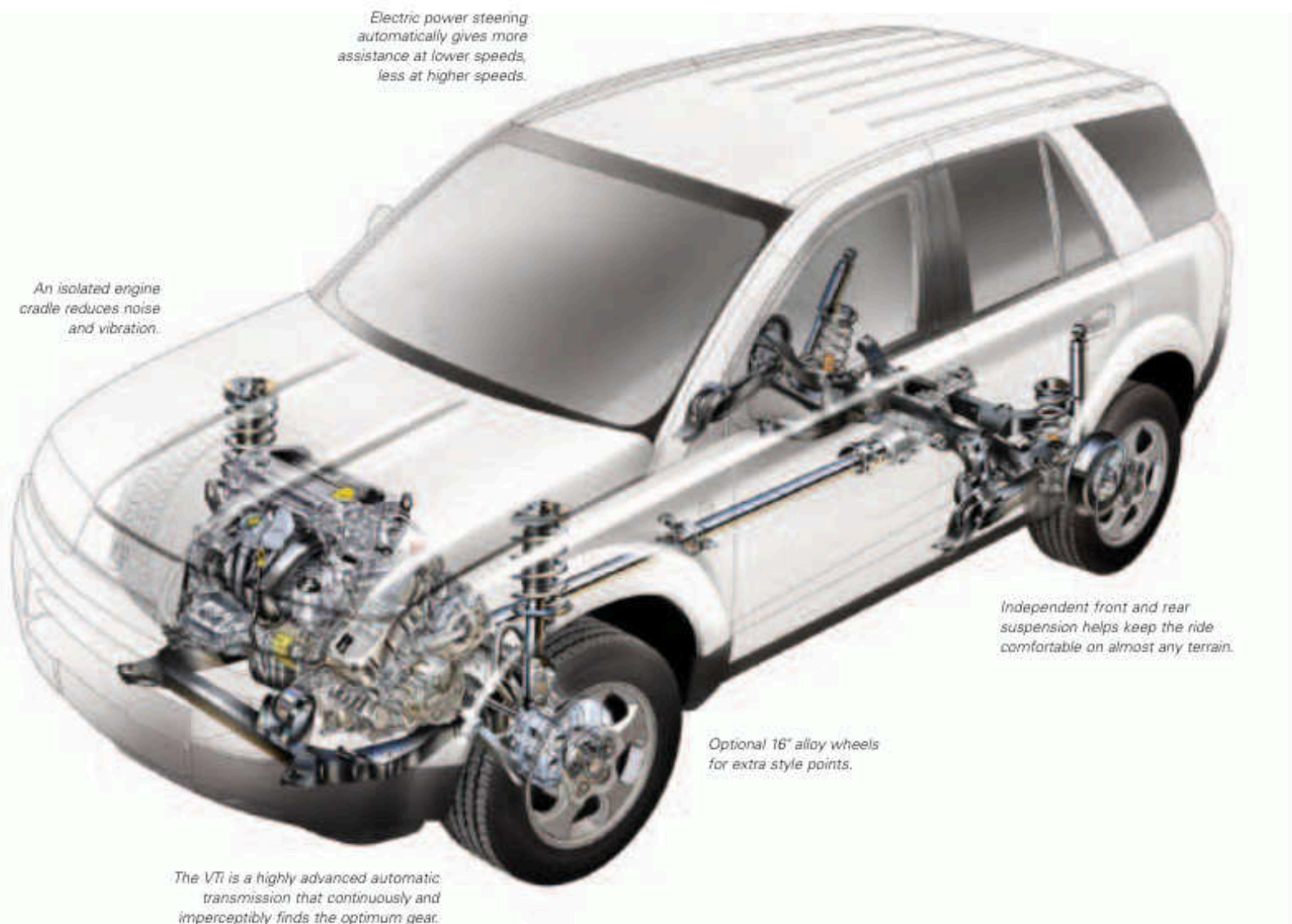


¹Option may require additional option package. See VUE Features & Options page for details.

AWD VUE shown in Black Onyx with standard 17" alloy wheels and accessory running boards.

33. It's practically custom-made for the way you drive.

Do you want the efficient four-cylinder or the powerful V-6 engine? Front- or all-wheel drive? A manual, VTi continuously variable, or automatic transmission? Considering all your choices, it's highly likely that there's a VUE powertrain that's just right for where and how you drive.



Electric power steering automatically gives more assistance at lower speeds, less at higher speeds.

An isolated engine cradle reduces noise and vibration.

Independent front and rear suspension helps keep the ride comfortable on almost any terrain.

Optional 16" alloy wheels for extra style points.

The VTi is a highly advanced automatic transmission that continuously and imperceptibly finds the optimum gear.

AWD 4 shown.



V-6 Engine Highlights

- > 3.5 LITERS, 24 VALVES
- > 250 HP @ 5,800 RPM
- > 242 FT. LBS. OF TORQUE @ 4,500 RPM
- > ELECTRONIC THROTTLE CONTROL
- > SEQUENTIAL FUEL INJECTION
- > ULEV-II (ULTRA-LOW EMISSIONS VEHICLE) COMPLIANT
- > POWER TO TOW UP TO 3,500 POUNDS*

34. The V-6 engine. Now with extra hauling power.

*Maximum trailer ratings are calculated assuming a properly equipped base vehicle plus driver. See your retailer for details.

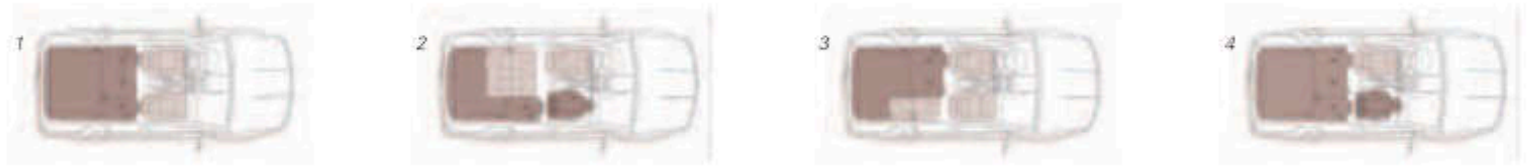


35. The interior refinements make it especially easy on the eyes.

The 2004 VUE has been refined, with satin nickel finish door handles, chrome bezels, an available six-way power driver seat¹, leather-wrapped three-spoke steering wheel on the V-6 models, and extra sound-proofing insulation to make the passenger compartment even quieter.

36. It's smart enough to be whatever you want it to be.

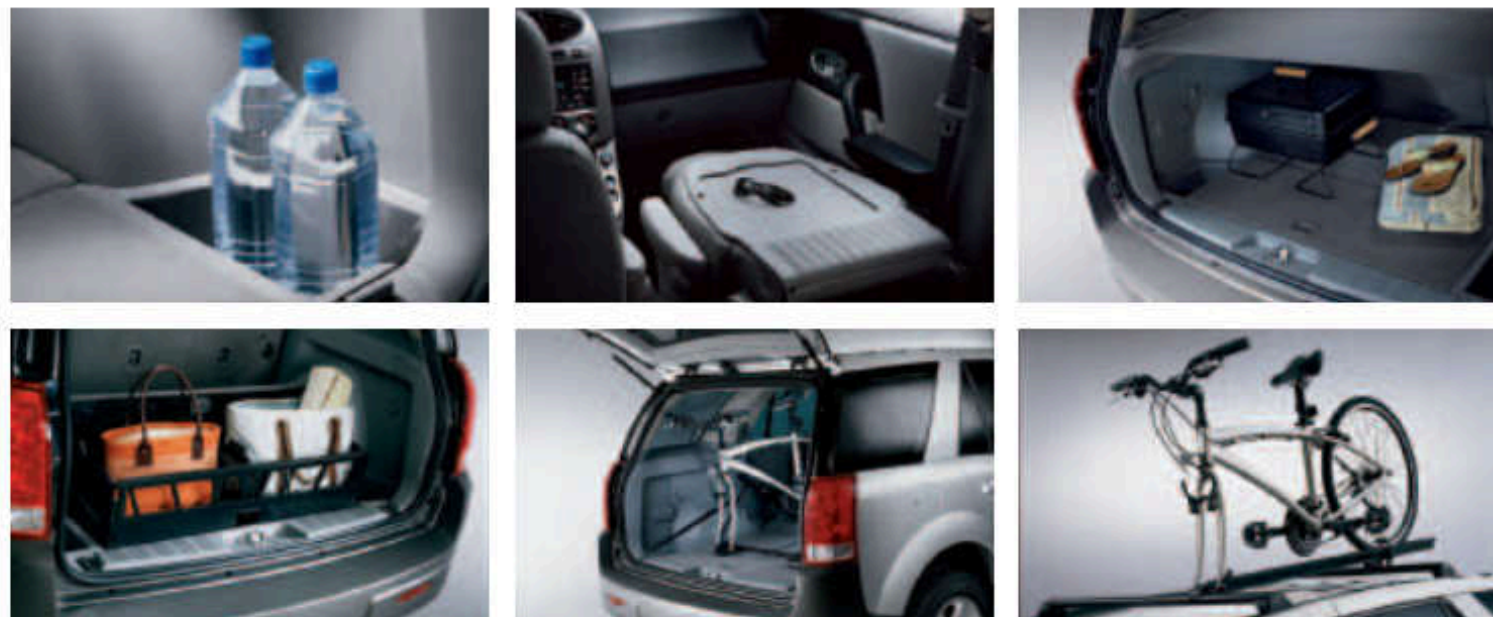
You can actually fold the 70/30-split rear seats and the fold-flat front passenger seat with one hand tied behind your back. But that's just one of its many civilized features. Consider the next-generation radio options: XM Satellite Radio² with 100 channels, and the CD player with MP3 capabilities. Combined with the optional Advanced Audio System, with eight-inch sub-woofer and 180-watt amplifier, practically anything will sound better. Leather Appointments are nicely luxurious, especially when paired with heated front seats, both optional.¹



¹Options shown not available on all models. All options listed require additional option(s) and/or option package(s). See VUE Features & Options page for details.
²Service fees extra. Not available in Alaska and Hawaii. Visit gm.xradio.com for details.

37. Every inch of space does double duty. And, in some cases, triple duty.

The rear cargo organizer flips up to hold grocery bags steady, yet also makes a handy place to put an armload of disorderly baseballs. Water bottles slide right into the side storage bins, which could just as easily be used to contain a first-aid kit. The rear storage area might transport furniture one weekend and a couple of bikes the next. The VUE has bins, pockets, and other storage spaces throughout the interior to help keep it clutter-free. And, of course, the roof rack can be outfitted with a number of accessories that allow you to bring along almost anything, from surfboards and kayaks to skis and bikes.¹ All told, the VUE has more than forty accessories to choose from. Visit saturn.com/vueaccessories to find out exactly what's available.



¹Cargo and load capacity limited by weight and distribution.



FWD VUE shown in Ony Pepper Red with standard 18" alloy wheels with accessory side step bars and roof rack crossbars.

38. The ION. Designed and engineered for whatever's next.

Highlights

- > OPTIONAL XM SATELLITE RADIO¹ AND MP3 PLAYER²
- > DUAL REAR ACCESS DOORS ON THE QUAD COUPE
 - > AVAILABLE SUNROOF³
- > CENTER-MOUNTED INSTRUMENTS
- > GENEROUS HEADROOM
- > HUGE TRUNK SPACE
- > POWERFUL 140-HP ENGINE
- > AVAILABLE HEAD CURTAIN SIDE AIR BAGS³



¹Service fees extra. Not available in Alaska and Hawaii. Visit gm.xmradio.com for details.

²Options shown not available on all models. Some options may require additional option(s) and/or option package(s). See ION Features & Options page for details.

³See Reason #7 for important information about air bags.

39. I drive because:

I need my favorite music.
I want to bring my friends.
I need to see the stars.
I want something new.
I need room to think.
I want to carry it all.
I'm ready to get away.



40. It stays right where you left it.

To help keep your ION from ending up in the wrong hands, each one is equipped with an engine-immobilizing anti-theft feature. If someone tampers with the ignition switch, the fuel system shuts off for 30 minutes. Three such attempts, and the fuel system shuts down entirely, thus foiling the intentions of the most determined wannabe ION thief.





ION-3 Interior Highlights

- > CENTER-MOUNTED INSTRUMENTS
- > A/C WITH DUST & POLLEN FILTER
- > THREE IN-DASH STORAGE BINS
- > FRONT AND REAR POWER OUTLETS
- > OIL-LIFE MONITOR
- > CRUISE CONTROL
- > OPTIONAL ADVANCED AUDIO SYSTEM
- > OPTIONAL XM SATELLITE RADIO¹
- > OPTIONAL LEATHER APPOINTMENTS
- > OPTIONAL ABS WITH TRACTION CONTROL

41. We didn't skimp on features.

42. The icing on the cake.

The ION is available with plenty of options, from exterior roof rails to a sporty rear spoiler. For true aficionados of driving fun, options for the ION-2² and ION-3 also include a power sunroof, XM Satellite Radio¹ and an Advanced Audio System with 160-watt external amplifier and six premium speakers.



¹Service fees extra. Not available in Alaska and Hawaii. Visit gm.xmradio.com for details.
²ION-2 options listed require additional option(s) and/or option package(s). See ION Features & Options page for details.

43. It's not like all the other coupes.

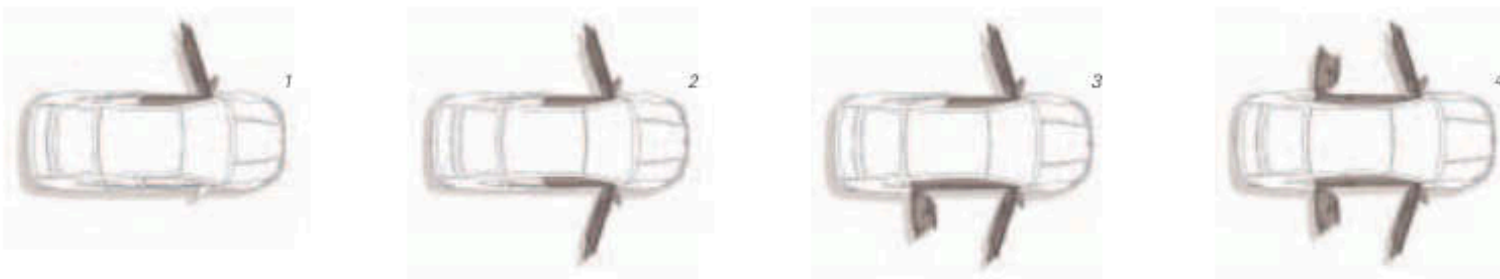
It thrives on attention. The ION quad coupe with dual rear access doors is more than a revolutionary feat of engineering; its clean, sporty lines make it stand out anywhere you park it.



ION[®] quad coupe shown in Chili Pepper Red with standard 18" alloy wheels.

44. We re-invented car doors.

Saturn first combined sportiness with an unexpected degree of functionality when it introduced the three-door coupe. And now there's a new generation of innovation: the ION quad coupe. Thanks to two rear access doors and the easy-to-fold-flat front passenger seat, loading and unloading is even easier for people and cargo alike.



45. It makes an excellent base for exploration.

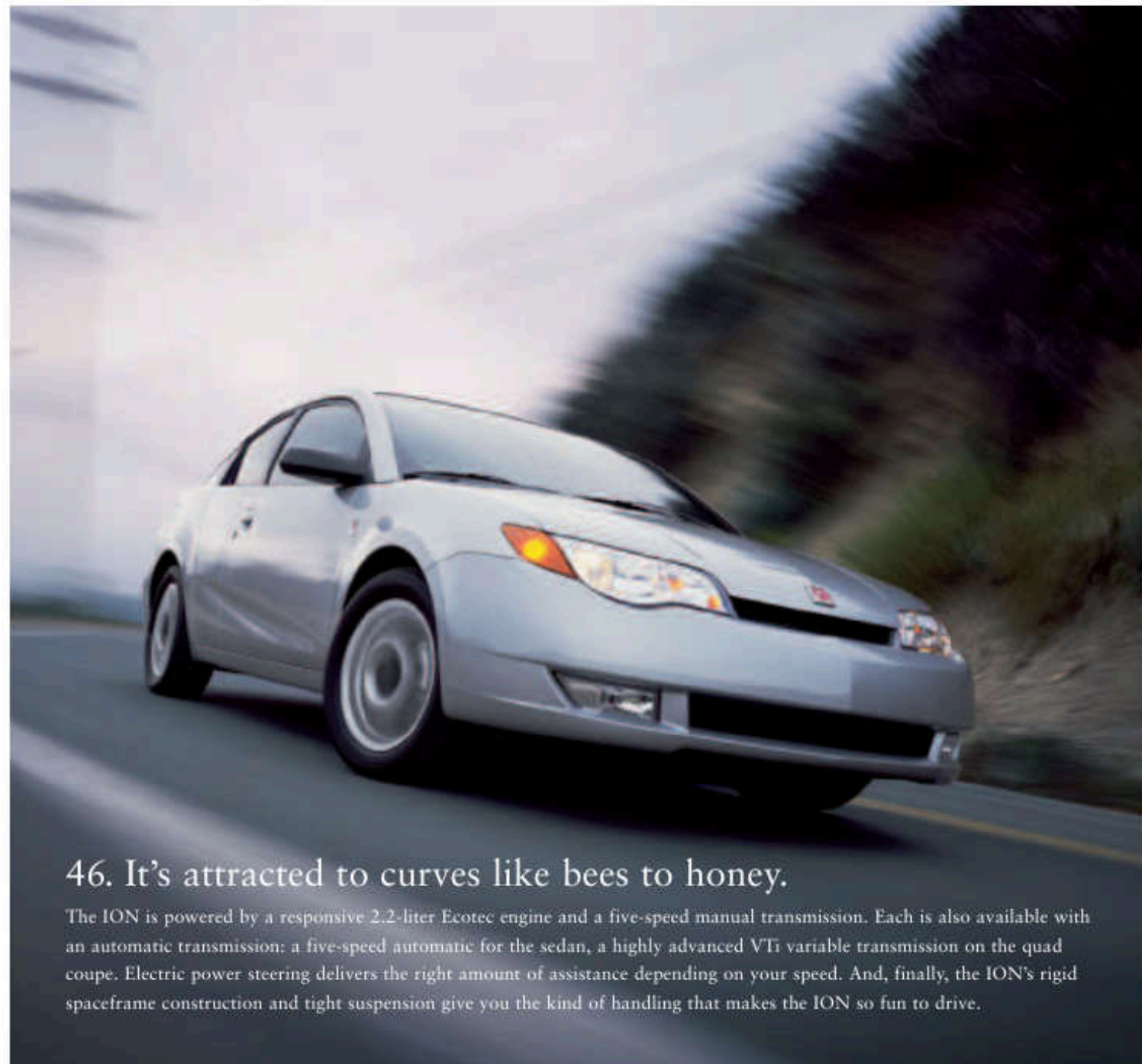
The ION is designed for long-distance adventure-seekers, with ergonomically designed controls, 60/40-split rear seats and a trunk that's the out-and-out largest in its class.*

*Comparison based on 2004 ION and latest available competitive information.

ION-3 shown with available Leather Appointments.

Engine Highlights

- > 140 HORSEPOWER
- > 145 FT. LBS. OF TORQUE
- > TWIN BALANCE SHAFTS
- > 4 VALVES PER CYLINDER
- > DURABLE STEEL TIMING CHAIN
- > LIGHTWEIGHT ALUMINUM CONSTRUCTION
- > EFFICIENT ROLLER FINGER FOLLOWER VALVE LIFTERS
- > VIBRATION-REDUCING DIRECT ACCESSORY MOUNTS



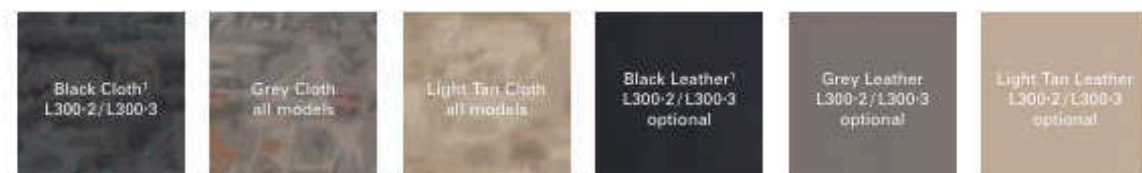
46. It's attracted to curves like bees to honey.

The ION is powered by a responsive 2.2-liter Ecotec engine and a five-speed manual transmission. Each is also available with an automatic transmission: a five-speed automatic for the sedan, a highly advanced VTI variable transmission on the quad coupe. Electric power steering delivers the right amount of assistance depending on your speed. And, finally, the ION's rigid spaceframe construction and tight suspension give you the kind of handling that makes the ION so fun to drive.

> EXTERIOR COLORS



> L300 INTERIOR COLORS



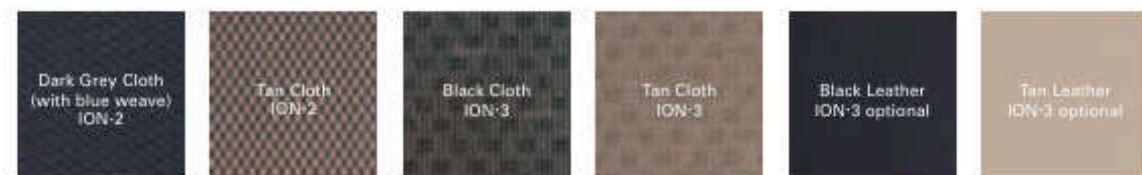
> VUE INTERIOR COLORS



> ION SEDAN INTERIOR COLORS



> ION QUAD COUPE INTERIOR COLORS



> L300 COLOR COMBINATIONS

EXTERIOR COLORS	L300-1 CLOTH	L300-2/L300-3 CLOTH¹	L300-2/L300-3 OPTIONAL LEATHER¹
Berry Red	Grey, Light Tan	Grey	Black, Grey
Black Onyx	—	Black, Grey, Light Tan	Black, Grey, Light Tan
Cream White	Grey, Light Tan	Grey, Light Tan	Black, Grey, Light Tan
Deep Sea Blue	Grey, Light Tan	Grey, Light Tan	Grey, Light Tan
Golden Cashmere	—	Light Tan	Light Tan
Ice Blue	—	Black, Grey, Light Tan	Black, Grey, Light Tan
Sage Green	—	Light Tan	Black, Light Tan
Silver Platinum	Grey	Black, Grey	Black, Grey

> VUE COLOR COMBINATIONS

EXTERIOR COLORS	ALL MODELS CLOTH	ALL MODELS OPTIONAL LEATHER
Black Onyx	Grey, Tan	Grey, Tan
Chili Pepper Red	Grey, Tan	Grey, Tan
Electric Blue	Grey	Grey
Electric Lime	Grey, Tan	Grey, Tan
Polar White	Grey, Tan	Grey, Tan
Rain Forest Green	Tan	Tan
Silver Nickel	Grey	Grey

> ION SEDAN COLOR COMBINATIONS

EXTERIOR COLORS	OPTIONAL ROOF RAIL COLOR	ION-1 CLOTH	ION-2/ION-3 CLOTH	ION-3 OPTIONAL LEATHER
Berry Red	Charcoal Grey	Grey	Grey, Tan	Grey, Tan
Black Onyx	Charcoal Grey	Grey	Grey, Tan	Grey, Tan
Electric Blue	Silver Nickel	—	Grey, Tan	Grey, Tan
Golden Wheat	Charcoal Grey	—	Tan	Tan
Polar White	Silver Nickel	Grey	Grey, Tan	Grey, Tan
Rain Forest Green	Charcoal Grey	—	Tan	Tan
Silver Nickel	—	Grey	Grey	Grey
Storm Grey²	Silver Nickel	—	Grey	Grey

> ION QUAD COUPE COLOR COMBINATIONS

EXTERIOR COLORS	OPTIONAL ROOF RAIL COLOR	ION-2 CLOTH	ION-3 CLOTH	ION-3 OPTIONAL LEATHER
Black Onyx	Silver Nickel	Dark Grey, Tan	Black, Tan	Black, Tan
Chili Pepper Red	Silver Nickel	Tan	Black, Tan	Black, Tan
Electric Blue	Silver Nickel	Dark Grey, Tan	Black, Tan	Black, Tan
Electric Lime	Silver Nickel	Tan	Black, Tan	Black, Tan
Polar White	Silver Nickel	Dark Grey, Tan	Black, Tan	Black, Tan
Silver Nickel	—	Dark Grey	Black	Black



> OPTIONAL ION ROOF RAIL COLORS

The ION comes with body color roof rails. However, optional roof rail accents are available in the colors shown here. Visit your retailer for details.

¹Black not available on wagons. ²Not available at start of production.

L300 Specifications

> ENGINE AND TRANSMISSION

Engine	2.2-liter, DOHC, 16-valve, inline-4, twin balance shafts	3.0-liter, DOHC, 24-valve, V-6
Horsepower	140 @ 5,600 rpm	182 @ 5,600 rpm
Torque (ft. lbs.)	150 @ 4,000 rpm	190 @ 3,600 rpm
Transmission (standard)	4-speed automatic	4-speed automatic

> CHASSIS

Drivetrain	Front-engine / front-wheel drive
Body construction	Modified steel spaceframe with front and rear vibration-isolating subframes
Exterior panels	Polymer front fenders, door panels and bumper fascias; galvanized steel hood, roof and quarter-panels; galvanized steel trunklid (sedan); galvanized steel liftgate (wagon)
Front suspension	Independent MacPherson gas-charged strut and stabilizer bar
Rear suspension	Independent multi-link with gas-charged shock/spring module and stabilizer bar
Sport-tuned suspension	Specific spring rates (L300-2 / L300-3)
Steering	Power-assisted rack-and-pinion
Brakes	Four-wheel power-assisted ventilated front/solid rear disc
Exhaust	Full stainless steel

> WEIGHTS AND CAPACITIES

Curb weight (lbs.)	3,037	3,237 / 3,269
EPA passenger volume (cu. ft.)	96.9	96.9
EPA cargo-area volume with seatbacks up/down (cu. ft.) ¹	17.5 / —	17.5 / —
Fuel capacity (gal.)	15.7	15.7
Passenger seating	5	5

> EPA MILEAGE ESTIMATES (city/hwy mpg)²

Automatic transmission	24 / 34	20 / 28
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> EXTERIOR DIMENSIONS (in.)

Length	190.4	190.4
Wheelbase	106.5	106.5
Width	68.5	68.5
Height	56.4	56.4
Track, front/rear	59.8 / 59.4	59.8 / 59.4

> INTERIOR DIMENSIONS (front/rear in.)

Legroom	42.3 / 35.4	42.3 / 35.4
Headroom	39.3 / 38.0	39.3 / 38.0
Shoulder room	55.7 / 56.1	55.7 / 56.1
Hip room	51.7 / 54.0	51.7 / 54.0



15" Standard Cover L300-1



16" Standard Alloy L300-2



16" Chrome-Clad Alloy Standard L300-3
Optional L300-2

Visit saturn.com for complete specifications.

¹Cargo and load capacity limited by weight and distribution. ²Actual mileage may vary with driving conditions—use for comparison only.

SEDAN

L300-1	L300-2 / L300-3
2.2-liter, DOHC, 16-valve, inline-4, twin balance shafts	3.0-liter, DOHC, 24-valve, V-6
140 @ 5,600 rpm	182 @ 5,600 rpm
150 @ 4,000 rpm	190 @ 3,600 rpm
4-speed automatic	4-speed automatic

WAGON

L300-1	L300-2 / L300-3
2.2-liter, DOHC, 16-valve, inline-4, twin balance shafts	3.0-liter, DOHC, 24-valve, V-6
140 @ 5,600 rpm	182 @ 5,600 rpm
150 @ 4,000 rpm	190 @ 3,600 rpm
4-speed automatic	4-speed automatic

SEDAN

L300-1	L300-2 / L300-3
3,037	3,237 / 3,269
96.9	96.9
17.5 / —	17.5 / —
15.7	15.7
5	5

WAGON

L300-1	L300-2 / L300-3
3,116	3,307 / 3,316
98.0	98.0
33.5 / 79.0	33.5 / 79.0
15.7	15.7
5	5

L300 Features and Options

> COMFORT AND CONVENIENCE FEATURES

130-mph analog speedometer, 8,000-rpm analog tachometer, digital trip odometer, coolant-temperature and fuel-level gauges	●	●	●	●	●	●
60/40-split folding rear seatbacks	●	●	●	●	●	●
Air conditioning with dust and pollen filtration system	●	●	●	●	●	●
Auto-dimming rearview mirror with compass display	—	○	○	—	○	○
Cargo-area cover	—	—	—	●	●	●
Center console with cupholders, storage and armrest ³	●	●	●	●	●	●
Driver and passenger map lights and rear seat reading lamps	●	●	●	●	●	●
Driver's seat adjustable lumbar	●	●	●	●	●	●
Dual lit visor vanity mirrors	●	●	●	●	●	●
DVD entertainment system with seven-inch, flip-down LCD screen, remote control and dual wireless headphones ⁴	—	○	▲	—	○	▲
Electronic cruise control	●	●	●	●	●	●
Floor mats, carpeted front and rear	●	●	●	●	●	●
Foglamps with chrome bezel	—	—	●	—	—	●
Heated power exterior mirrors	●	●	●	●	●	●
Leather Appointments with heated front seats: leather-trimmed seats, door panel inserts, steering wheel, gearshift knob, and parking brake handle ⁵	—	○	○	—	○	○
Oil-life monitor	●	●	●	●	●	●
Power sunroof ⁴	—	○	▲	—	—	—
Power windows with driver express-down and rear disable	●	●	●	●	●	●
Premium Choice: DVD entertainment system, OnStar, or power sunroof ^{6,7}	—	—	●	—	—	●
Rear seat folding armrest with cupholders	●	●	●	●	●	●
Rear window defogger with timer	●	●	●	●	●	●
Rear window washer / intermittent wiper	—	—	—	●	●	●
Six-way power driver's seat	—	○	●	—	○	●

> SAFETY AND SECURITY

Automatic projector headlights	●	●	●	●	●	●
Daytime running lights	●	●	●	●	●	●
Driver and front passenger air bags ⁸	●	●	●	●	●	●
Engine-immobilizing anti-theft feature	●	●	●	●	●	●
Emergency trunk release handle	●	●	●	—	—	—
Four-wheel disc brakes with ABS and Traction Control	●	●	●	●	●	●
Head Curtain Side Air Bags ⁹	●	●	●	●	●	●
Lower Anchorages and Top Tethers for Children (LATCH) in all rear seating positions	●	●	●	●	●	●
OnStar Communications System with one year Safe & Sound Service Plan ⁷	—	○	▲	—	○	▲
Saturn Security System: automatic power door locks with anti-lockout feature, remote keyless entry system with alarm activation, panic/alert button, and trunklid release/liftgate unlock	●	●	●	●	●	●

> AUDIO SYSTEMS

AM/FM stereo with CD/cassette player, Saturn Advanced Audio System with separate amplifier, sub-woofer, and six premium speakers	—	●	—	—	●	—
AM/FM stereo with six-disc, in-dash CD changer with cassette player, Saturn Advanced Audio System with separate amplifier, sub-woofer, and six premium speakers	—	○	●	—	○	●

● = standard ○ = optional ▲ = part of Premium Choice Package — = not available

³Armrest not available with DVD player. ⁴DVD and power sunroof not available together. DVD system requires six-disc CD changer. ⁵Requires six-way power driver's seat. ⁶Sunroof not available on wagon. ⁷OnStar system includes one year Safe & Sound Service Plan. See the inside back cover for additional information. ⁸Head Curtain Side Air Bags are designed to help reduce the risk of head and neck injuries to front and rear seat occupants on the near side of certain side impact collisions. Always use safety belts and proper child restraints, even with air bags. Children are safer when properly secured in a rear seat. See the Owner's Handbook for more safety information.

VUE Specifications

> ENGINE AND TRANSMISSION

	FWD 4	AWD 4	FWD V6	AWD V6
Engine	2.2-liter, DOHC, 16-valve, inline-4; twin balance shafts	2.2-liter, DOHC, 16-valve, inline-4; twin balance shafts	3.5-liter, SOHC, 24-valve, V-6	3.5-liter, SOHC, 24-valve, V-6
Horsepower	143 @ 5,400 rpm	143 @ 5,400 rpm	250 @ 5,800 rpm	250 @ 5,800 rpm
Torque (ft. lbs.)	152 @ 4,000 rpm	152 @ 4,000 rpm	242 @ 4,500 rpm	242 @ 4,500 rpm
Transmission (standard)	5-speed manual	VTi variable	5-speed automatic	5-speed automatic
Transmission (optional)	VTi variable	—	—	—

> CHASSIS

	FWD 4	AWD 4	FWD V6	AWD V6
Drivetrain	Front-engine / front-wheel drive (FWD 4/FWD V6); Front-engine / all-wheel drive (AWD 4/AWD V6)			
Body construction	Steel spaceframe with front and rear crumple zones, side impact protection, and front and rear vibration-isolating subframes			
Exterior panels	Polymer front fenders, door panels, rear quarter-panels and bumper fascias; galvanized steel hood, roof and liftgate			
Front suspension	Independent strut-type with coil spring and stabilizer bar			
Rear suspension	Independent, trailing arm with three lateral locating links, stabilizer bar and coil springs			
Steering	Electric power steering with variable assist			
Brakes	Power-assisted front vented disc/rear drum			

> WEIGHTS AND CAPACITIES

	FWD 4	AWD 4	FWD V6	AWD V6
Curb weight, manual/automatic (lbs.)	3,246 / 3,299	— / 3,430	— / 3,478	— / 3,631
EPA passenger volume (cu. ft.)	100.0	100.0	100.0	100.0
EPA cargo-area volume with seatbacks up/down (cu. ft.) ¹	30.8 / 63.8	30.8 / 63.8	30.8 / 63.8	30.8 / 63.8
Fuel capacity (gal.)	16.5	16.5	16.5	16.5
Towing capacity (lbs.) ²	1,500	1,500	3,500	3,500
Passenger seating	5	5	5	5

> EPA MILEAGE ESTIMATES (city/hwy mpg)³

	FWD 4	AWD 4	FWD V6	AWD V6
Manual transmission	24/29	—	—	—
Automatic transmission	—	—	20/28	19/25
VTi variable transmission	22/28	21/26	—	—

> EXTERIOR DIMENSIONS (in.)

	FWD 4	AWD 4	FWD V6	AWD V6
Length	181.3	181.3	181.3	181.3
Wheelbase	106.6	106.6	106.6	106.6
Width	71.5	71.5	71.5	71.5
Height	66.5	66.5	66.5	66.5
Track, front/rear	61.0	61.0	61.0	61.0
Ground clearance	8.0	8.0	8.0	8.0
Approach angle / Departure angle	23° / 27°	23° / 27°	23° / 27°	23° / 27°

> INTERIOR DIMENSIONS (front/rear in.)

	FWD 4	AWD 4	FWD V6	AWD V6
Legroom	41.2 / 36.8	41.2 / 36.8	41.2 / 36.8	41.2 / 36.8
Headroom	40.4 / 40.3	40.4 / 40.3	40.4 / 40.3	40.4 / 40.3
Shoulder room	55.4 / 55.3	55.4 / 55.3	55.4 / 55.3	55.4 / 55.3
Hip room	51.6 / 52.7	51.6 / 52.7	51.6 / 52.7	51.6 / 52.7



16" Standard Cover
FWD 4/AWD 4



16" Optional Alloy
FWD 4/AWD 4



16" Standard Alloy
FWD V6



17" Alloy
Standard AWD V6
Optional FWD V6

Visit saturn.com for complete specifications.

¹ Cargo and load capacity limited by weight and distribution. ² Maximum trailer ratings are calculated assuming a properly equipped vehicle, except for any option(s) necessary to achieve the ratings, plus driver. The weight of other optional equipment, passengers and cargo will reduce the maximum trailer weight your vehicle can tow. See your retailer for details. ³ Actual mileage may vary with driving conditions—use for comparison only.

VUE Features and Options

> COMFORT AND CONVENIENCE FEATURES

	FWD 4	AWD 4	FWD V6	AWD V6
70/30-split folding rear seatbacks	•	•	•	•
Air conditioning with dust and pollen filtration system	•	•	•	•
Center console with cupholders, front and rear 12-volt power outlets and storage area	•	•	•	•
Comfort Package: six-way power driver's seat with adjustable lumbar support and heated front seats ⁴	o	o	o	o
DVD entertainment system with seven-inch, flip-down LCD screen, remote control and dual wireless headphones ⁵	o	o	o	o
Floor mats, carpeted front and rear	o	o	o	o
Fold-flat front passenger seatback with scuff-resistant back ⁶	•	•	•	•
Height-adjustable driver's seat	•	•	•	•
Leather Appointments: leather-trimmed seats, steering wheel and automatic gearshift knob ⁴	o	o	o	o
Liftgate loading lights	•	•	•	•
Power Package: power exterior mirrors, power windows, power door locks, remote keyless entry, automatic headlights, auto-dimming rearview mirror with temperature and compass display, driver and passenger map lights, cruise control and Saturn Security System	o	o	•	•
Power sunroof ⁴	o	o	o	o
Rear cargo organizer	•	•	•	•
Rear window washer/intermittent wiper and defogger with timer	•	•	•	•
Reclining front bucket seats with adjustable head restraints and inboard fold-down armrests	•	•	•	•
Solar glass	•	•	•	•
Two-position reclining rear seats	•	•	•	•

> SAFETY AND SECURITY

	FWD 4	AWD 4	FWD V6	AWD V6
Anti-lock brakes	—	o	—	•
Anti-lock brakes with Traction Control	o	—	•	—
Daytime running lights	•	•	•	•
Dual-stage driver and front passenger air bags ⁷	•	•	•	•
Engine-immobilizing anti-theft feature	•	•	•	•
Foglamps	—	o	•	•
Head Curtain Side Air Bags ⁷	o	o	o	o
Height-adjustable front shoulder belts with pretensioners and energy-absorbing retractors	•	•	•	•
Integrated front and rear car-friendly height bumpers	•	•	•	•
Lower Anchorages and Top Tethers for Children (LATCH) in all rear seating positions	•	•	•	•
OnStar [®] Communications System with one year Safe & Sound Service Plan ^{8,9}	o	o	o	o
Three-point manual lap/shoulder safety belts in all seating positions	•	•	•	•

> AUDIO SYSTEMS

	FWD 4	AWD 4	FWD V6	AWD V6
AM/FM stereo with CD player and six coaxial speakers	• / o ¹⁰	•	•	•
AM/FM stereo with CD and MP3 player and six coaxial speakers	o	o	o	o
AM/FM stereo with six-disc, in-dash CD changer and MP3 player and six coaxial speakers	o	o	o	o
Saturn Advanced Audio System: 180-watt external amplifiers, 8" sub-woofer, six premium speakers ^{4,9}	o	o	o	o
XM Satellite Radio ^{4,9,11}	o	o	o	o

> INSTRUMENTATION

	FWD 4	AWD 4	FWD V6	AWD V6
130-mph analog speedometer, 8,000-rpm analog tachometer, digital trip odometer, coolant-temperature and fuel-level gauges	•	•	•	•
Warning lights for low fuel, low brake fluid, driver-side air bag, driver safety belt, battery, oil pressure and check engine	•	•	•	•

• = standard o = optional — = not available

⁴ Requires Power Package. ⁵ Available mid model-year 2004. Requires Power Package and CD/MP3 player. Not available with sunroof. ⁶ Loads should be kept low, away from air bag and windshield area and should be properly secured. ⁷ Head Curtain Side Air Bags are designed to help reduce the risk of head and neck injuries to front and rear seat occupants on the rear side of certain side impact collisions. Always use safety belts and proper child restraints, even with air bags. Children are safer when properly secured in a rear seat. See the Owner's Handbook for more safety information. ⁸ See the inside back cover for additional OnStar information. ⁹ Requires CD/MP3 player or six-disc CD changer. ¹⁰ Standard on FWD 4 VTi; optional on FWD 4 manual. AM/FM stereo with four extended-range speakers comes standard on FWD 4 manual. ¹¹ Service fees extra. Not available in Alaska or Hawaii. Visit www.gm.xmradio.com for system limitations.

ION Specifications

> ENGINE AND TRANSMISSION

Engine	2.2-liter, DOHC, 16-valve, inline-4 with twin balance shafts
Horsepower	140 @ 5,800 rpm
Torque (ft. lbs.)	145 @ 4,400 rpm
Transmission (standard)	5-speed manual
Transmission (optional)	5-speed automatic (sedan) VTi variable (quad coupe)

> CHASSIS

Drivetrain	Front-engine / front-wheel drive
Body construction	Steel spaceframe with front and rear crumple zones and side impact protection
Exterior panels	Polymer front fenders, door panels, rear quarter-panels and bumper fascias; galvanized steel hood, roof and trunklid
Front suspension	Independent strut-type with stabilizer bar
Rear suspension	Semi-independent torsion-beam with stabilizer bar
Sport-tuned suspension	Specific strut valve tuning and larger diameter stabilizer bars (ION-3 quad coupe)
Steering	Electric power steering with variable assist, tuned for each model
Brakes	Power-assisted front vented disc / rear drum

> WEIGHTS AND CAPACITIES

	SEDAN			QUAD COUPE	
	ION-1	ION-2	ION-3	ION-2	ION-3
Curb weight, manual/automatic (lbs.)	2,690/2,755	2,741/2,808	2,764/2,830	2,775/2,831	2,799/2,854
EPA passenger volume (cu. ft.)	93.0	93.0	93.0	87.3	87.3
EPA cargo-area volume (cu. ft.) ¹	14.7	14.7	14.7	14.2	14.2
Fuel capacity (gal.)	13.5	13.5	13.5	13.5	13.5
Passenger seating	5	5	5	4	4

> EPA MILEAGE ESTIMATES (city/hwy mpg)²

Manual transmission	26/35	26/35	26/35	26/35	26/35
Automatic transmission	23/32	23/32	23/32	—	—
VTi variable transmission	—	—	—	25/32	25/32

> EXTERIOR DIMENSIONS (in.)

Length	184.5	184.5	184.5	185.0	185.0
Wheelbase	103.2	103.2	103.2	103.2	103.2
Width	67.2	67.2	67.2	67.9	67.9
Height	57.4	57.4	57.4	56.0	56.0
Track, front	58.8	58.8	58.8	58.8	58.8
Track, rear	58.4	58.4	58.4	58.4	58.4

> INTERIOR DIMENSIONS (front/rear in.)

Legroom	42.2/33.3	42.2/33.3	42.2/33.3	42.2/32.7	42.2/32.7
Headroom	40.0/37.0	40.0/37.0	40.0/37.0	38.9/36.5	38.9/36.5
Shoulder room	53.7/52.8	53.7/52.8	53.7/52.8	54.0/51.0	54.0/51.0
Hip room	49.5/49.6	49.5/49.6	49.5/49.6	49.4/48.3	49.4/48.3



14" Standard Cover
ION-1



15" Standard Cover
ION-1



15" Optional Alloy
ION-2



16" Standard Alloy
ION-3

Visit saturn.com for complete specifications.

¹Cargo and load capacity limited by weight and distribution. ²Actual mileage may vary with driving conditions—use for comparison only.

ION Features and Options

> COMFORT AND CONVENIENCE FEATURES

	SEDAN			QUAD COUPE	
	ION-1	ION-2	ION-3	ION-2	ION-3
60/40-split folding rear seatbacks	●	●	●	●	●
Adjustable steering column	●	●	●	●	●
Air conditioning with dust and pollen filtration system	○	●	●	●	●
Dual 12-volt power outlets	●	●	●	●	●
Dual visor vanity mirrors	●	●	●	●	●
Floor mats, carpeted front and rear	○	○	○	○	○
Fold-flat front passenger seatback with scuff-resistant back	—	—	—	●	●
Front console with adjustable armrest, enclosed storage, dual front cupholders	—	●	●	●	●
Height-adjustable driver's seat	—	●	●	●	●
Leather Appointments: leather-trimmed seats, steering wheel and gearshift knob	—	—	○	—	○
Power door locks with anti-lockout, delayed locking and programmable lock/unlock	—	●	●	●	●
Power Package: power windows and exterior mirrors, cruise control, remote keyless entry with alarm activation, panic/alert mode and power trunk release	—	○	●	○	●
Power sunroof ⁴	—	○	○	○	○
Rear spoiler	—	○	○	○	○
Rear window defogger with manual shutoff and timed reset	●	●	●	●	●
Storage compartments: three bins in instrument panel, front and rear door map pockets, and glove box	●	●	●	●	●
Travel Package: auto-dimming rearview mirror with outside temperature and compass display, driver and passenger map lights	—	○	○	○	○

> SAFETY AND SECURITY

Anti-lock brakes with Traction Control	○	○	○	○	○
Automatic headlights	—	—	●	—	●
Battery run-down protection for interior lighting and cargo area	●	●	●	●	●
Child-security rear door locks	●	●	●	—	—
Daytime running lights	●	●	●	●	●
Dual-stage driver and front passenger air bags ⁴	●	●	●	●	●
Emergency trunk release handle	●	●	●	●	●
Engine-immobilizing anti-theft feature	●	●	●	●	●
Foglamps	—	—	●	—	●
Front shoulder belts with pretensioners and energy-absorbing retractors	●	●	●	●	●
Head Curtain Side Air Bags ⁴	○	○	○	○	○
Lower Anchorages and Top Tethers for Children (LATCH) in all rear seating positions	●	●	●	●	●
OnStar ⁵ Communications System with one year Safe & Sound Service Plan ⁵	—	○	○	○	○

> AUDIO SYSTEMS

AM/FM stereo with four extended-range speakers	●	—	—	—	—
AM/FM stereo with CD player and four extended-range speakers	○	●	—	●	—
AM/FM stereo with CD and MP3 player and four coaxial speakers	○	○	●	○	●
AM/FM stereo with six-disc, in-dash CD changer and MP3 player and four coaxial speakers	—	○	○	○	○
Saturn Advanced Audio System: 160-watt external amplifier and six premium speakers ⁶	—	○	○	○	○
XM Satellite Radio ^{6,7}	—	○	○	○	○

> INSTRUMENTATION

120-mph analog speedometer, 8,000-rpm analog tachometer, coolant-temperature and fuel-level gauges	●	●	●	●	●
LCD message center including low-fuel indicator and oil-life monitor	●	●	●	●	●
Warning chimes for headlights-on, key-in-ignition, parking-brake-on and turn signal left-on reminder	●	●	●	●	●

● = standard ○ = optional — = not available

⁴Requires Power Package. ⁵Head Curtain Side Air Bags are designed to help reduce the risk of head and neck injuries to front and rear seat occupants on the near side of certain side impact collisions. Always use safety belts and proper child restraints, even with air bags. Children are safer when properly secured in a rear seat. See the Owner's Handbook for more safety information. ⁶Requires CD/MP3 player or six-disc CD changer and Power and Travel Packages. See the inside back cover for additional OnStar information. ⁷Requires CD/MP3 player or six-disc CD changer. ⁸Service fees extra. Not available in Alaska or Hawaii. Visit www.gm.xmradio.com for system limitations.

> **IMPORTANT WORDS ABOUT THIS CATALOG**

We have tried to make this catalog comprehensive and factual. We reserve the right, however, to make changes at any time, without notice, in prices, colors, materials, equipment, specifications, models, and availability. Since some information may have been updated since the time of printing, please check with your Saturn retailer for complete details. Saturn reserves the right to lengthen or shorten the model year for any product for any reason or to start and end model years at different times.

> **NEW VEHICLE LIMITED WARRANTY**

This warranty is for GM vehicles registered in the USA. See your Saturn retailer for terms and conditions. *Covered for 3 years/36,000 miles (whichever comes first):* The complete vehicle; tires; towing to your nearest Saturn retailer; cosmetic corrosion resulting from defects; repairs made to correct any vehicle defect; no charge for most warranty repairs. *Covered for 6 years/100,000 miles (whichever comes first):* rust-through corrosion.

> **CORROSION PROTECTION**

Saturn vehicles are designed and built to resist corrosion. All body and sheet metal components are warranted against rust-through corrosion for six years or 100,000 miles, whichever comes first. Application of additional rust-inhibiting materials is not required under the corrosion coverage and none is recommended. See your Saturn retailer for terms of this limited warranty.

> **UPDATED SERVICE INFORMATION**

Saturn retailers receive useful service bulletins about Saturn products. See your retailer for more information.

> **ASSEMBLY**

Saturn vehicles and their components are assembled or produced by different operating units of General Motors, its subsidiaries or suppliers to GM worldwide. We sometimes find it necessary to produce Saturn vehicles with different or differently sourced components than originally scheduled. Since some options may be unavailable when your vehicle is assembled, we suggest that you verify your vehicle includes the equipment you ordered, or, if there are changes, that they are acceptable to you.

> **ENGINES**

Saturn products are equipped with engines produced by GM Powertrain or other suppliers to GM worldwide. The engines in Saturn products may also be used in other GM makes and models.

> **ONSTAR INFORMATION**

OnStar services require vehicle electrical system and analog wireless service to be available and operating for features to function properly. OnStar uses existing emergency service providers as well as analog wireless and satellite technologies and is subject to their limitations. The U.S. Federal Communications Commission (FCC) ruled that wireless carriers will no longer be required to support the analog wireless network after February 16, 2008. After that time, if the carriers for OnStar elect to only provide digital service, OnStar service will only be available through dual-mode hardware, which may require the purchase of a system upgrade. Call 1-888-4ONSTAR (1-888-466-7827), see your OnStar Owner's Guide, or visit www.onstar.com for system information and details.

> **VEHICLE EXCHANGE PROGRAM**

Within the first 30 days or 1,500 miles of delivery, whichever comes first, the original purchaser may exchange his or her Saturn vehicle if not completely satisfied. In the event that an owner returns his or her vehicle, he or she will exchange it for another 2004 Saturn vehicle. See retailer for limitations and restrictions. All the same factory-supported initiatives will be included on the exchange vehicle that were in the original vehicle. The vehicle must be returned in the condition in which it was delivered, without damage or excessive wear and tear. If non-warranty repairs equal to or greater than \$300 have been performed or are necessary, the vehicle is not eligible to be returned. If less than \$300, the damage must be repaired or the estimate deducted from the credit toward the exchange vehicle.



Saturn vehicles are built in partnership with the UAW.

Plush monkey courtesy of Omega Toy Corp.
Sony Plasma WEGA flat panel television courtesy of Sony Electronics, Inc.

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47. Last but not least: It's a perfect fit.